

Sales Programme 2019



New products

Ampatex® Variano 3

Third-generation moisture-variable vapour check s_d value: 0,8–60 m.

> Details on page 25



Ampacoll® Fenax 40/60

Vapour edge tape for integration of vapour checks and wood-based materials in unplastered brickwork or concrete.

> Details on page 40



Ampatex® Sinco

Double layer, tear-resistant vapour check and airtight layer with s_d value of 5 m.

> Details on page 23



Ampatop® Protecta (plus)

The monolithic roof membrane is now also available in 3 m width.

> Details on page 8

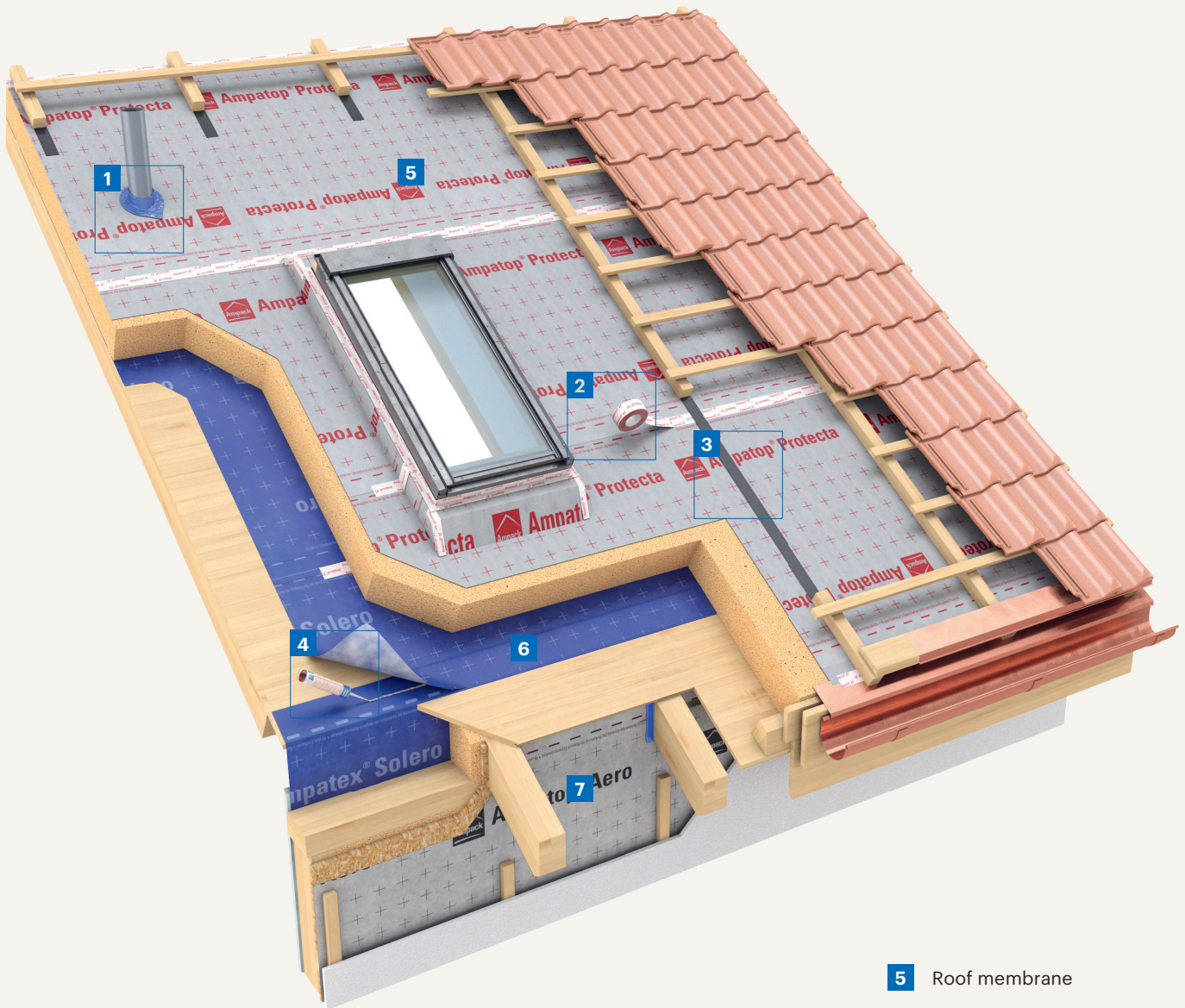




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Roof membranes



- 5** Roof membrane
- 6** Formwork membrane
- 7** Wall membrane

1



Ampacoll® BK 535
Butyl rubber adhesive tape
> Details p. 42

external
internal

2



Ampacoll® XT 60
Acrylic adhesive tape
> Details p. 36

external
internal

3



Ampacoll® ND.Band
Nail sealing tape
> Details p. 34

external
internal

4



Ampacoll® Superfix
Liquid adhesive
> Details p. 35

external
internal

Ampatop® Aero (plus)

Roof membrane



- > Diffusion-open yet wind-proof
- > Cutting and orientation aid
- > Also suited as wall membrane
- > **Ampatop® Aero plus:** integrated tapes on both sides

Triple layer, highly tear-resistant roof membrane. PP fleece with coating.

Technical details

s_d value		0,04m
Resistance to water penetration		W1
Weight		145g/m ²
Fire behaviour		E
Outdoor weathering		3 Months
Minimum roof slope		10°
Tear resistance	longitudinal	240N/5cm
	transverse	180N/5cm
Resistance to further tearing (nail shaft)	longitudinal	145N
	transverse	185N
Temperature resistance		-40 to +80°C



Article number	Description	Roll dimensions	Content of pallets
7640115533821	Ampatop® Aero	1,5m × 50m = 75m ²	28 rolls = 2100m ²
7640115534798	Ampatop® Aero plus integrated tapes on both sides	1,5m × 50m = 75m ²	28 rolls = 2100m ²
7640115535818	Ampatop® Aero	3,0m × 30m = 90m ²	40 rolls = 3600m ²
7640115535542	Ampatop® Aero	3,0m × 50m = 150m ²	28 rolls = 4200m ²
7640115535566	Ampatop® Aero plus integrated tapes on both sides	3,0m × 50m = 150m ²	28 rolls = 4200m ²



«The wind-proof layer is as important as the airtight layer in the functionality of the building.»

Magnus Vohn
Export Manager

Ampatop® Protecta (plus)

Roof membrane



Triple layer, highly tear-resistant roof membrane.
Monolithic technology

- > Diffusion-open yet wind-proof
- > Cutting and orientation aid
- > Monolithic technology
- > **Ampatop® Protecta plus:** integrated tapes on both sides

Technical details		
s _d value		0,1m
Resistance to water penetration		W1
Weight		190g/m ²
Fire behaviour		E
Outdoor weathering		3 months
Minimum roof slope		10°
Tear resistance	longitudinal	360N/5cm
	transverse	270N/5cm
Resistance to further tearing (nail shaft)	longitudinal	220N
	transverse	240N
Temperature resistance		-40 to +80°C



Article number	Description	Roll dimensions	Content of pallets
7640115533845	Ampatop® Protecta	1,5 m × 50 m = 75 m ²	21 rolls = 1575 m ²
7640115533869	Ampatop® Protecta plus integrated tapes on both sides	1,5 m × 50 m = 75 m ²	21 rolls = 1575 m ²
7640115537645	Ampatop® Protecta plus integrated tapes on both sides	3,0 m × 30 m = 90 m ²	

NEW

Ampatop® Secura (plus)

Roof membrane



Double layer, highly tear-resistant roof membrane.
Monolithic TPU technology

- > Diffusion-open yet wind-proof
- > Cutting and orientation aid
- > Monolithic TPU technology
- > **Ampatop® Secura plus:** integrated tape

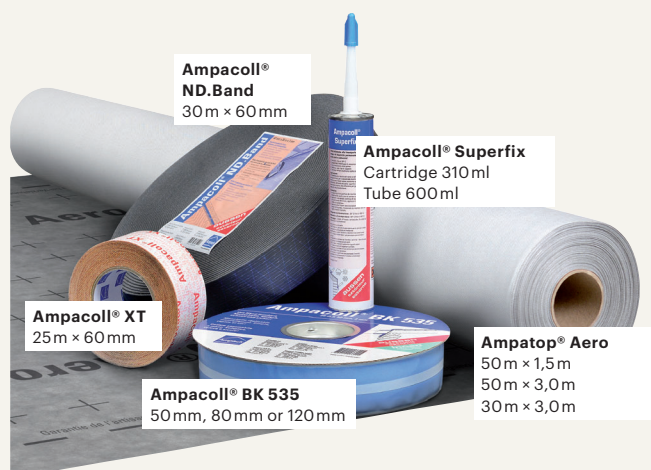
Technical details		
s _d value		0,15 m
Resistance to water penetration		W1
Weight		220g/m ²
Fire behaviour		E
Outdoor weathering		3 months
Minimum roof slope		10°
Tear resistance	longitudinal	300N/5cm
	transverse	350N/5cm
Resistance to further tearing (nail shaft)	longitudinal	225N
	transverse	225N
Temperature resistance		-40 to +80°C



Article number	Description	Roll dimensions	Content of pallets
7640115533883	Ampatop® Secura	1,5 m × 50 m = 75 m ²	24 rolls = 1800 m ²
7640115533920	Ampatop® Secura plus integrated tape	1,5 m × 50 m = 75 m ²	24 rolls = 1800 m ²
7640115535580	Ampatop® Secura	3,0 m × 25 m = 75 m ²	35 rolls = 2625 m ²

The Ampack roof system. Security in any weather!

The Ampack airtight system. Benefit from the advantages!



Ampatop® Aero

- > Diffusion-open yet wind-proof
- > Cutting and orientation aid
- > Ampatop® Aero plus: integrated tapes on both sides
- > Also suited as wall membrane

Ampacoll® XT 60 mm

- > Carrier open to diffusion
- > Dimensionally stable thanks to tear-resistant backing
- > Extremely robust and durable
- > Highest bond strength from as low as -5 °C
- > Can be plastered over
- > Four months' natural weathering period

Ampacoll® Superfix

- > Adheres to almost all sub-surfaces
- > Even damp building materials can be bonded
- > Workable down to -20 °C
- > No primers necessary
- > Always easy to squeeze out

Ampacoll® BK 535

- > Extremely flexible and can be shaped in three dimensions
- > Always the right sleeve
- > Highly flexible, follows movements of the component and evens out rough substrates
- > 2 mm thick, unlike cheaper products
- > Vapour seal for use indoors and outdoors

Your benefits

More security in the roof and the façade with the complete system from a single source. Ampatop® Aero is a three-layer, high tensile roofing and wall membrane. More on www.ampack.eu.

extérieur

Ampatex® DB 90

- > Standard in roof and wall construction
- > s_d -value 20 m – for universal application
- > Compatible with all standard heat insulation materials
- > Dimensionally stable, tear-resistant and supple
- > Also available as a purlin connection strip 75 cm wide

Ampacoll® INT

- > Adhesive tape system for two applications:
 - overlaps and
 - penetrations
- > Robust, flexible and can be torn by hand
- > Translucent

Ampacoll® RA

- > Odourless – free from solvents
- > No primers necessary
- > Bonds to almost all sub-surfaces
- > Cartridge always easy to squeeze out

Ampacoll® BK 535

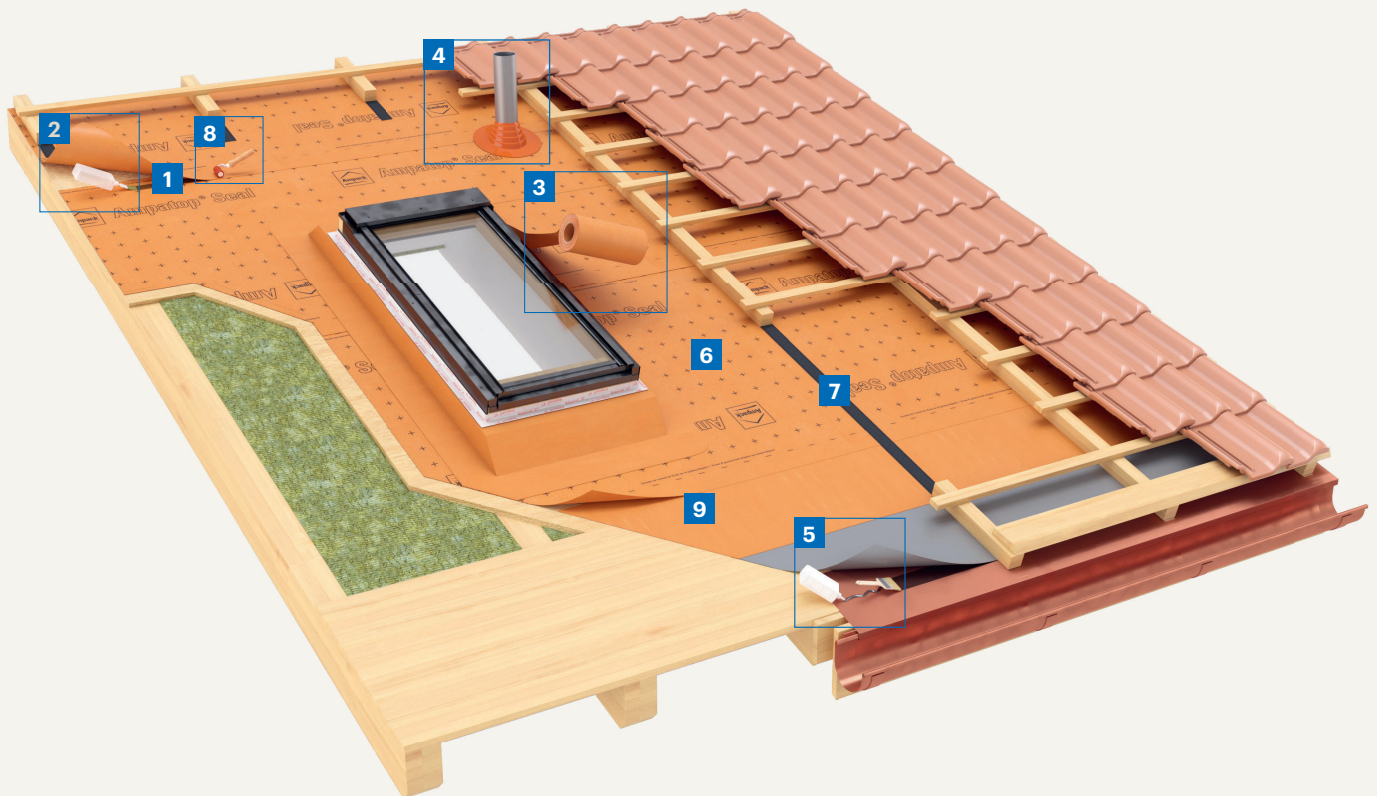
- > Extremely flexible and can be shaped in three dimensions
- > Always the right sleeve
- > Highly flexible, follows movements of the component and evens out rough substrates
- > 2 mm thick, unlike cheaper products
- > Vapour seal for use indoors and outdoors

Your benefits

Complete airtight system from a single source. Verifiable airtightness thanks to the perfectly matched, high quality components. You can find even more systems on www.ampack.eu.

intérieur

Weldable roof membrane Ampatop® Seal



- 6** Weldable roof membrane
- 7** Nail sealing tape
- 8** Pressure roller
- 9** Eaves membrane

1



Ampacoll® Liqui-Seal Solution welding compound
> Details p. 12

external

2



Ampacoll® Liqui-Seal Applicator
Bottle & brushes
> Details p. 12

external

3



Ampatop® Seal-Stripe Strips of Ampatop® Seal
> Details p. 12

external

4



Ampacoll® Tube-Seal Prefabricated sleeves
> Details p. 12

external

5



Ampacoll® SealFix TPU welding compound
> Details p. 13

external

Ampatop® Seal

Weldable roof membrane



Triple layer weldable roof membrane. Overlaps and connections are welded seamlessly and homogenously. The membrane consists of a fleece and an upper and lower layer of TPU. **Monolithic TPU technology**

Technical details

s _d value	0,20m	
Resistance to water penetration	W1	
Weight	350g/m ²	
Fire behaviour	E	
Outdoor weathering	3 months	
Minimum roof slope	5°	
Tear resistance	longitudinal	350N/5cm
	transverse	380N/5cm
Resistance to further tearing (nail shaft)	longitudinal	250N
	transverse	240N
Temperature resistance	-40 to +100°C	



- > Weldable with solvent bonding and heat
- > Both sides are processed, no waste
- > Cutting and orientation aid
- > Monolithic TPU technology
- > For low roof pitches

Membrane can be used with solar energy installations under certain conditions.

Article number	Description	Roll dimensions	Content of pallets
7640115534385	Ampatop® Seal	1,5m × 30m = 45m ²	25 rolls = 1125m ²
7640115534897	Ampatop® Seal Jumbo	1,5m × 400m = 600m ²	1 roll = 600m ²
7640115535665	Ampatop® Seal	3,0m × 20m = 60m ²	30 rolls = 1800m ²
7640115535689	Ampatop® Seal Jumbo	3,0m × 400m = 1200m ²	1 roll = 1200m ²



Application videos
on YouTube



«Our guarantee is outstanding.
We aren't afraid of comparison
with anyone.»

Magnus Vohn
Export Manager

Ampatop® Seal Accessories



Ampatop® SealStripe

Ampatop® SealStripe is a strip-shaped blank of Ampatop® Seal for use as edging on skylights, chimneys, joints, cap flashing and cover strips on counter battens and for effecting repairs.

Technical details	
s _d value	0,20 m
Weight	350 g/m ²
Fire behaviour	E

Article number	Roll dimensions	Sales unit
7640115535160	37,5 cm × 30 m	1 roll



Ampacoll® LiquiSeal

Solution welding compound for seamless homogeneous welding of Ampatop® Seal. No further adhesives, hot air or other consumables required.

Technical details	
Working temperature range	0 to +70°C
Consumption	approx. 1 litre for 200 m ² roof membrane

Article number	Content	Sales unit
7640115534446	1,25 l	6 tins
7640115534514	5 l	1 bucket



Ampacoll® LiquiSeal Applicator

Bottle and brush for easy application of Ampacoll® LiquiSeal on Ampatop® Seal.

> Rectangular, non-roll bottle

Article number	Capacity	Sales unit/Set
7640115535313	500 ml	2 bottles & 5 brushes



Ampacoll® TubeSeal

Prefabricated sleeves for quick ceiling of standard pipe entries. Recommended for use for roof pitches up to 25°.

Ampacoll® TubeSeal can be welded.

Technical details	
For penetrations with diameter of	80–120 mm
Maximum roof slope	25°

Article number	Carton content	Sales unit
7640115534866	4 sleeves	1 carton



Ampacoll® SealFix

TPU welding compound. Ideal for connections such as to eaves flashing, up-stands, chimneys, barge board, gable walls and dormers. These connections also provide some protection against spray water.

Article number	Content
7640115536358	1,0l

Technical details	
Functional hardness	from 10 minutes
Storage conditions	cool and dry, keep out of direct sunlight.
Productiveness	20–35 m on 40 mm width, depending on surface
Working temperature	from 0 °C (surroundings and surface)
Temperature resistance	–40 to +100°C



Ampacoll® DoubleSeal

Double-sided adhesive moisture-resistant acrylic tape. The ideal jointing tape for metal sheeting and other flat surfaces.

Article number	Roll dimensions	Carton content
7640115534941	30 mm × 25 m	8 rolls

Technical details	
Working temperature range	above –5°C
Temperature resistance	–30 to +90°C

NEW



Ampatop® SealEdge

Ampatop® SealEdge is a prefabricated eaves membrane with a UV-resistant PVC strip welded to an Ampatop® Seal roof membrane. The product is used to seal open eaves with perforated metal to drain water from the roof membrane into the gutters.

Article number	Roll dimensions
7640115536945	600mm × 30m

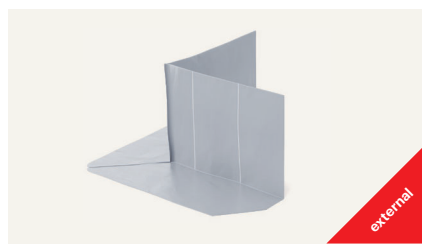
Technical details	
Welding temperature Ampatop® Seal	240–280 °C
Welding temperature PVC strip	280 °C
UV stability Ampatop® Seal	3 months
UV stability PVC strip	>10 years

Ampacoll® SealForm NEW

Multilayer composite based on TPU and grey reinforcing layer.
Stretchable and flexible yet also durable special material for lasting corners, penetrations and connections.

Technical details

Outdoor weathering	3 months
Welding temperature Ampatop® Seal	240–280°C



Ampacoll® SealForm 1

Corner – short, 90°

- > can be solvent or heat welded
- > fits perfectly on **Ampatop® Seal**
- > cutting lines shown
- > flat edges prevent capillary action



Ampacoll® SealForm 5

Round patch

- > can be solvent or heat welded
- > fits perfectly on **Ampatop® Seal**
- > flat edges prevent capillary action



Ampacoll® SealForm 915/930/945

Penetration – high

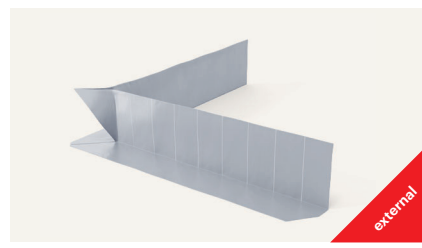
- 15°/30°/45°
- > can be solvent or heat welded
- > fits perfectly on **Ampatop® Seal**



Ampacoll® SealForm 10

Penetration – flat, flexible

- > can be solvent or heat welded
- > fits perfectly on **Ampatop® Seal**
- > cutting lines shown



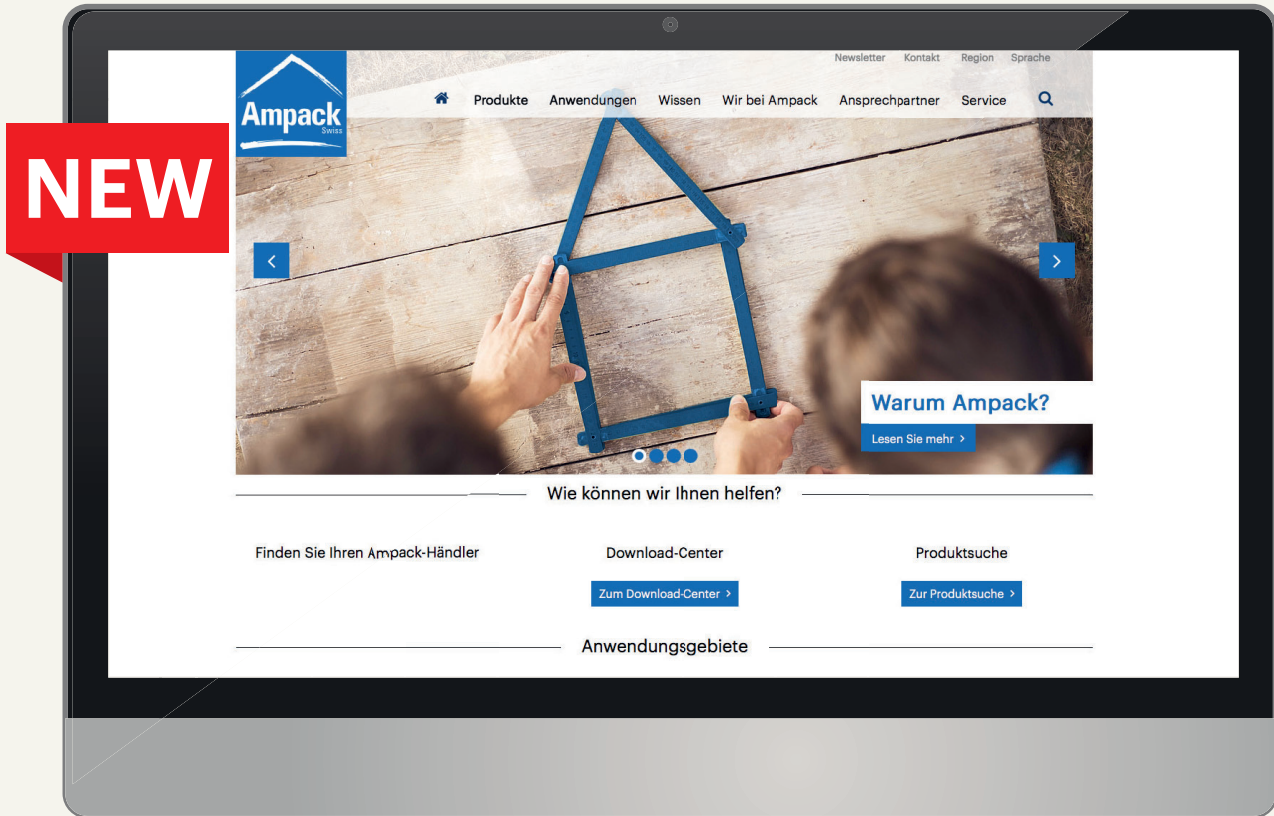
Ampacoll® SealForm 11

Corner – long variable

- > can be solvent or heat welded
- > fits perfectly on **Ampatop® Seal**
- > cutting lines shown
- > flat edges prevent capillary action

Article number	Description	Carton content
7640115537195	Ampacoll® SealForm 1: Corner – short, 90°	4 pieces
7640115537218	Ampacoll® SealForm 5: Round patch	8 pieces
7640115537232	Ampacoll® SealForm 915: Penetration – high 15°	2 pieces
7640115537256	Ampacoll® SealForm 930: Penetration – high 30°	2 pieces
7640115537270	Ampacoll® SealForm 945: Penetration – high 45°	2 pieces
7640115537294	Ampacoll® SealForm 10: Penetration – flat, flexible	2 pieces
7640115537317	Ampacoll® SealForm 11: Corner – long variable	4 pieces

Our 2000-page catalogue at the click of a mouse: **www.ampack.biz**



Daily updated product data

- > Membranes
- > Adhesive technology
- > Noise protection



Download-Center

- > Application photos
- > Declarations of performance
- > Insert sheets
- > etc.



Construction drawings

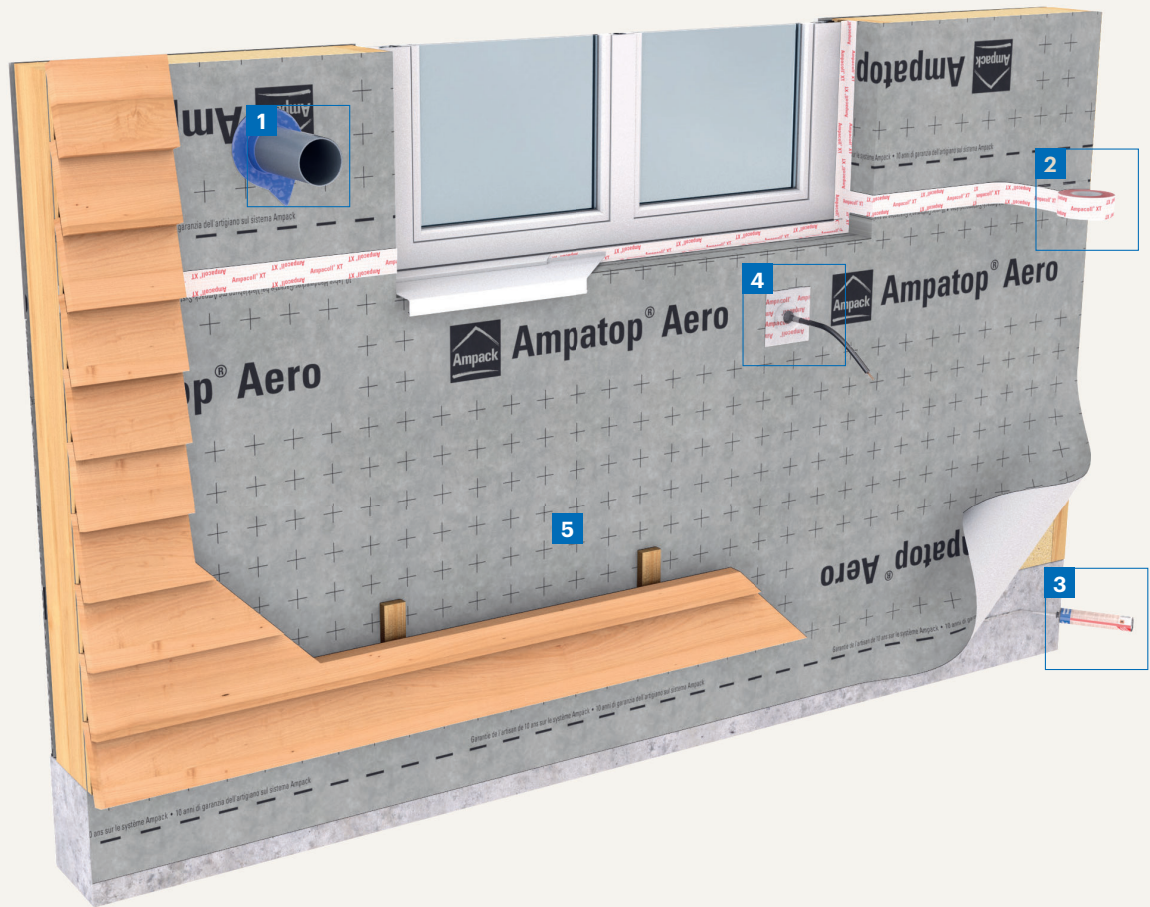
- > Find all technical drawings easily and quickly



Be the first to hear about new products

- > Discover news and events

Wall membranes for closed façades



5 Wall membrane

1



Ampacoll® BK 535
Butyl rubber adhesive tape
> Details p. 42

external
internal

2



Ampacoll® XT 60
Acrylic adhesive tape
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external
internal

3



Ampacoll® Superfix
Liquid adhesive
> Details p. 35

external
internal

4



Ampacoll® Elektro / Install Prefabricated sleeves
> Details p. 45

external
internal

Ampatop® Aero (plus)

Wall membrane



- > Diffusion-open yet wind-proof
- > Cutting and orientation aid
- > **Ampatop® Aero plus:**
integrated tapes on both sides

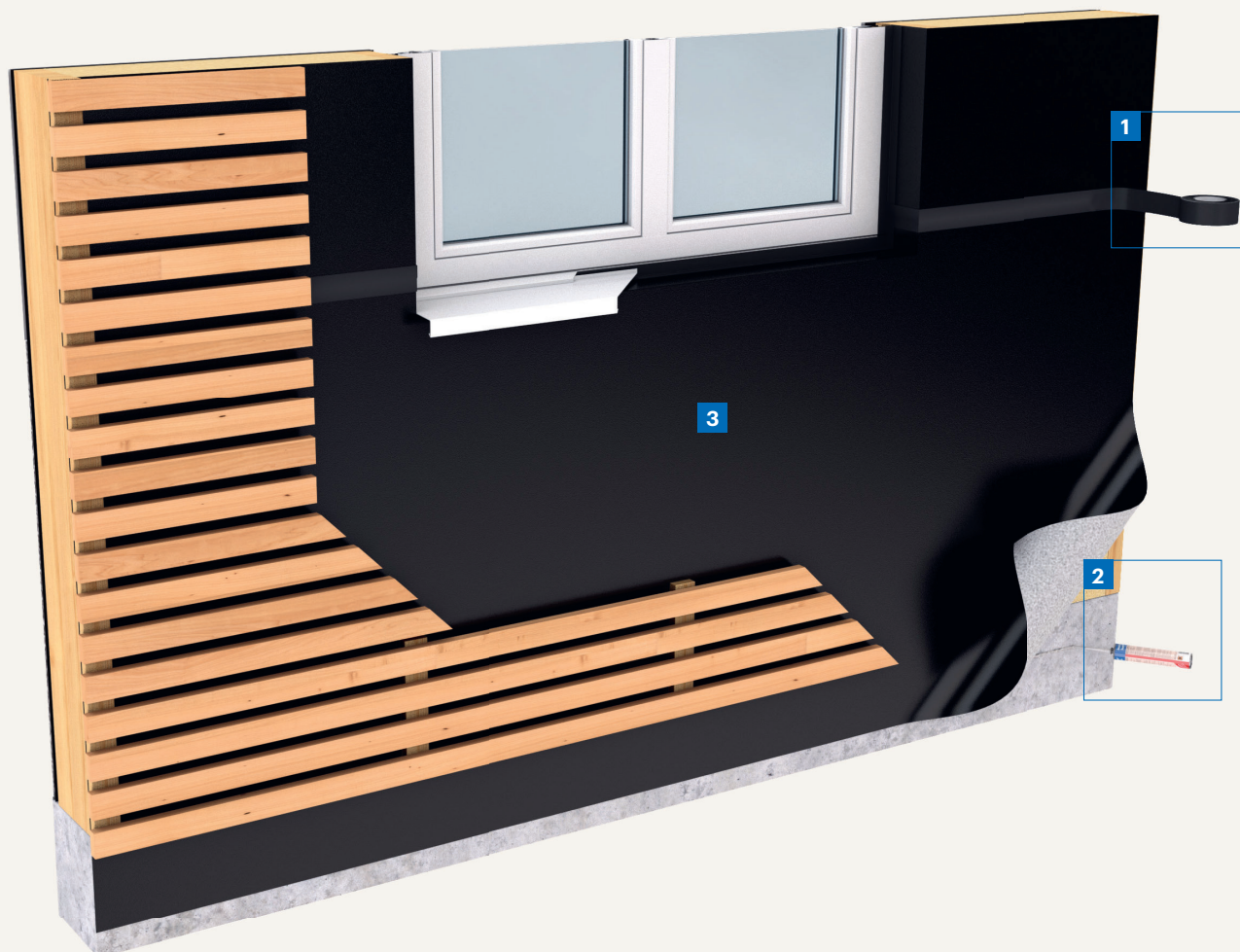
Triple layer, highly tear-resistant wall membrane. PP fleece with coating.

Technical details		
s_d value		0,04m
Resistance to water penetration		W1
Weight		145g/m ²
Fire behaviour		E
Outdoor weathering		3 months
Tear resistance	longitudinal	240N/5cm
	transverse	180N/5cm
Resistance to further tearing (nail shaft)	longitudinal	145N
	transverse	185N
Temperature resistance		-40 to +80 °C



Article number	Description	Roll dimensions	Content of pallets
7640115533821	Ampatop® Aero	1,5m × 50m = 75m ²	28 rolls = 2100m ²
7640115534798	Ampatop® Aero plus integrated tapes on both sides	1,5m × 50m = 75m ²	28 rolls = 2100m ²
7640115535818	Ampatop® Aero	3,0m × 30m = 90m ²	40 rolls = 3600m ²
7640115535542	Ampatop® Aero	3,0m × 50m = 150m ²	28 rolls = 4200m ²
7640115535566	Ampatop® Aero plus integrated tapes on both sides	3,0m × 50m = 150m ²	28 rolls = 4200m ²

Wall membranes for façade with open joints



3 Wall membrane



Ampatop® F black (plus)

Wall membrane



- > Withstands UV
- > 10-year product guarantee with a joint width up to 50mm/40%
- > Tested with 5000 hours UV exposure
- > Monolithic TPU technology

Double layer, highly tear-resistant black façade membrane for façades with open joints. According to EN13859-2 for walls with open joints, artificial ageing is carried out with 5000 hours of UV exposure (standard is 336 hours).

Monolithic TPU technology

Technical details		
s _d value		0,09m
Resistance to water penetration		W1
Weight		220g/m ²
Fire behaviour		E
Outdoor weathering		3 months (before installation of façade cladding)
UV stability		>10 years
Tear resistance	longitudinal	300N/5cm
	transverse	340N/5cm
Resistance to further tearing (nail shaft)	longitudinal	200N
	transverse	185N
Temperature resistance		-40 to +80°C

5000-hour-test



Article number	Description	Roll dimensions	Content of pallets
7640115533500	Ampatop® F black	1,5m × 50m = 75m ²	28 rolls = 2100m ²
7640115533654	Ampatop® F black with 50m of Ampacoll® UV	1,5m × 50m = 75m ²	28 rolls = 2100m ²
76401155336075	Ampatop® F black plus integrated tape	1,5m × 50m = 75m ²	28 rolls = 2100m ²
7640115533524	Ampatop® F black	3,0m × 30m = 90m ²	28 rolls = 2520m ²
76401155335702	Ampatop® F black with 50m of Ampacoll® UV	3,0m × 30m = 90m ²	28 rolls = 2520m ²



«Our UV products also come with a 10-year guarantee.»

Magnus Vohn
Export Manager

Ampatop® F Color

Wall membrane



- > Long-term UV protection and age-resistant
- > Diffusion-permeable yet watertight
- > Special colours available on request for quantities of at least 500m²
- > Up to 80 mm/50% open
- > Also suitable for glass façades

Two-layer, highly tear-resistant façade membranes with a coloured, monolithic TPU coating for all curtain-type ventilated façades. Available in 5 standard colours and numerous special colours. **Ampatop® F Color** is suitable for partially open and open façade surfacing in wood, expanded metal, perforated plate or materials such as glass. **Monolithic TPU technology.**

Technical details

s _d value	0,4 m	
Resistance to water penetration	W1	
Weight	240g/m ²	
Fire behaviour	E	
Outdoor weathering	3 months (before installation of façade cladding)	
Resistant to UV-light	>10 years	
Tear-proof qualities	longitudinal	400N/5 cm
	transverse	420N/5 cm
Resistance against further tearing (nail shaft)	longitudinal	200N
	transverse	200N
Resistance to temperature	-40 to +80 °C	



Article number	Description	Roll dimensions	Content of pallets
7640115536532	Ampatop® F Color white	1,5 m × 50 m = 75 m ²	20 rolls = 1500m ²
7640115536518	Ampatop® F Color black	1,5 m × 50 m = 75 m ²	20 rolls = 1500m ²
7640115536570	Ampatop® F Color red	1,5 m × 50 m = 75 m ²	20 rolls = 1500m ²
7640115536556	Ampatop® F Color yellow	1,5 m × 50 m = 75 m ²	20 rolls = 1500m ²
7640115536594	Ampatop® F Color blue	1,5 m × 50 m = 75 m ²	20 rolls = 1500m ²

Just relax

Ampack's 10-year, property oriented craftsman guarantee covers:

- > Material replacement
- > Removal costs
- > Installation costs



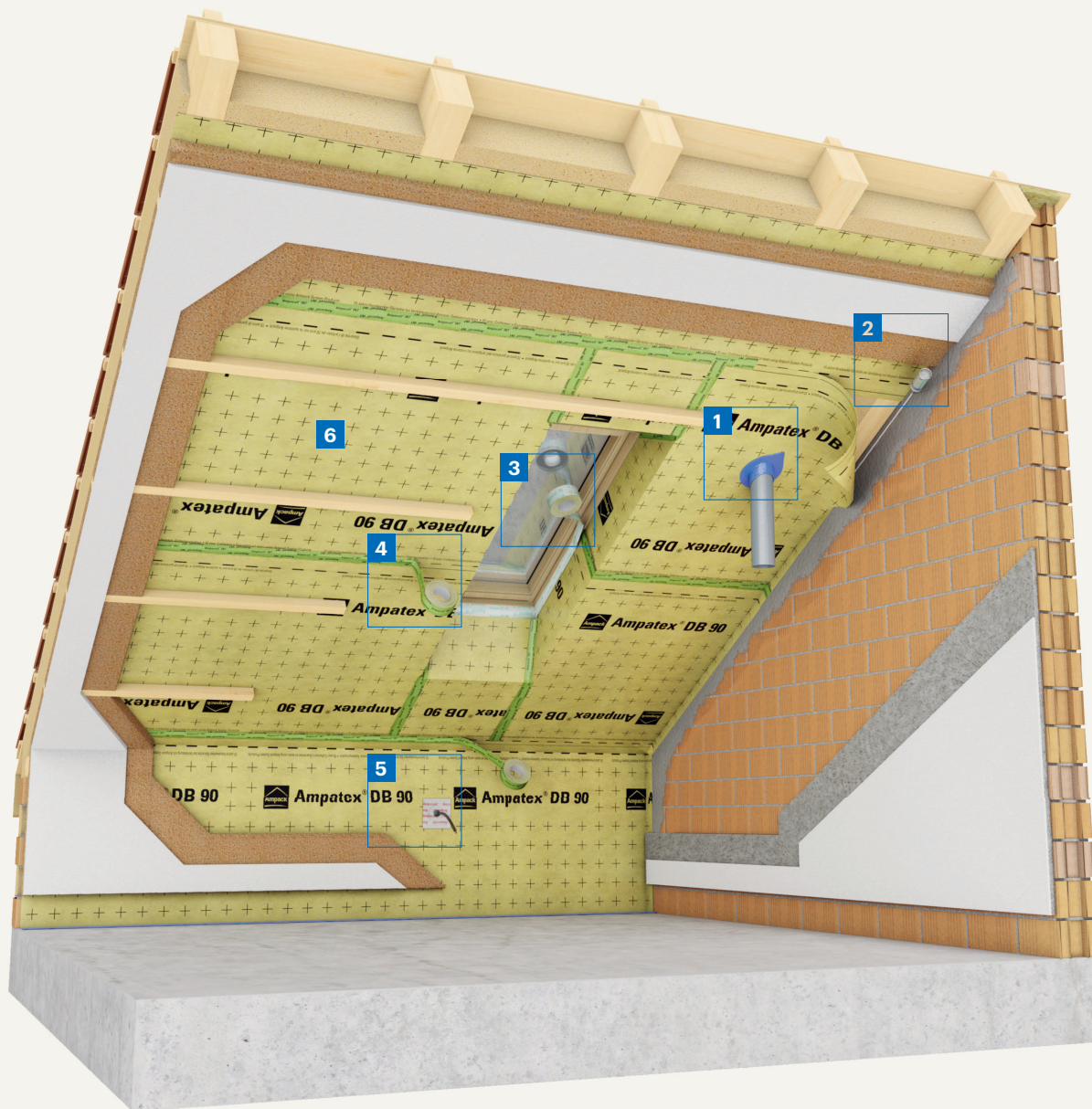
It can happen. A product fails to meet its promised properties and its functionality is compromised. Clearly, the builder has the worst hand here – they must take responsibility for the work they carry out.

It doesn't have to be like that! Ampack's non-contractual guarantee to the tradesperson covers their full guarantee period to the client. They can take full advantage of our comprehensive guarantee for up to 10 years after the delivery of the products by Ampack, even if the final building acceptance takes place

up to five years after the delivery of materials by Ampack. In an emergency, the complaint is handled quickly and professionally by our technical consultants. We offer a guarantee with the system because we understand the whole picture. Not only do we compensate for the cost of the material, but also for installation and removal costs. This is a guarantee on which you can depend.

Vapour checks

Ampatex® and Sisalex®



6 Vapour check

1



Ampacoll® BK 535
Butyl rubber adhesive tape
> Details p. 42

external
internal

2



Ampacoll® RA
Liquid adhesive
> Details p. 35

internal

3



Ampacoll® FE
Window installation tape
> Details p. 38

internal


4



Ampacoll® INT
Acrylic adhesive tape
> Details p. 38

internal

5



**Ampacoll® Elektro/
Install** Prefabricated sleeves
> Details p. 45

external
internal

Ampatex® Sinco

Vapour check

NEW



- > Does not stretch or shrink
- > Cutting and orientation aid
- > Does not attract dust
- > Translucent – for security when blowing out with cellulose fibres

Double layer, tear-resistant vapour check and airtight layer made of thermoset PP fibres with copolymer fill layer. Also suitable for cellulose insulation.

Technical details

s_d value	5 m	
Weight	100g/m ²	
Fire behaviour	E	
Tear resistance	longitudinal	160N/5cm
	transverse	160N/5cm
Resistance to further tearing (nail shaft)	longitudinal	200N
	transverse	200N
Airtightness	airtight	



Article number	Description	Roll dimensions	Content of pallets
7640115536679	Ampatex® Sinco	1,5 m × 100 m = 150 m ²	28 Rolls = 4200 m ²
7640115536969	Ampatex® Sinco	3,0 m × 50 m = 150 m ²	40 rolls = 6000 m ²

Ampatex® DB 90

Vapour check



- > Does not stretch or shrink
- > Cutting and orientation aid
- > Does not attract dust
- > Translucent – for security when blowing out with cellulose fibres

Double layer, tear-resistant vapour check and airtight layer made of thermoset continuous fibres with PP fill layer (100% polypropylene). The membrane is made of high quality PP and contains no plasticisers. The standard moisture barrier for all roof and wall construction. Also suitable for cellulose insulation.

Technical details

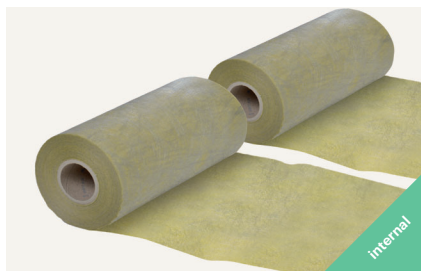
s_d value	20 m	
Weight	90g/m ²	
Fire behaviour	E	
Tear resistance	longitudinal	160N/5cm
	transverse	160N/5cm
Resistance to further tearing (nail shaft)	longitudinal	200N
	transverse	200N
Airtightness	airtight	



Article number	Description	Roll dimensions	Content of pallets
7640115535092	Ampatex® DB 90	1,5 m × 50 m = 75 m ²	25 rolls = 1875 m ²
7640115530783	Ampatex® DB 90	1,5 m × 100 m = 150 m ²	28 rolls = 4200 m ²
7640115533630	Ampatex® DB 90 with 120m of Ampacoll® INT	1,5 m × 100 m = 150 m ²	28 rolls = 4200 m ²
7640115535917	Ampatex® DB 90 short roll with 30m of Ampacoll® INT	1,5 m × 25 m = 37,5 m ²	60 rolls = 2250 m ²
7640115535443	Ampatex® DB 90	3,0 m × 50 m = 150 m ²	40 rolls = 6000 m ²
7640115535894	Ampatex® DB 90 with 60m of Ampacoll® INT	3,0 m × 50 m = 150 m ²	40 rolls = 6000 m ²

Ampatex® DB 90

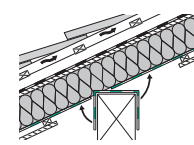
Purlin Connection Strip



75 cm-wide strip of **Ampatex® DB 90** vapour check, two-layer. Ideal as a purlin connection strip. Also suitable for beam connections and assembly transitions.

- > Ideal for prefabrication in the workshop
- > Easier connection at high roof pitches
- > Protects central and ridge purlins against weather

Technical details		
s_d value		20m
Weight		90g/m ²
Fire behaviour		E
Tear resistance	longitudinal	160N/5cm
	transverse	160N/5cm
Resistance to further tearing (nail shaft)	longitudinal	200N
	transverse	200N
Airtightness		airtight



Article number	Description	Roll dimensions	Sales unit
7640115535269	Ampatex® DB 90 purlin connection strip	75 cm × 100 m	1 roll

Ampatex® Cento

Vapour check



Double layer vapour check and airtight layer with high s_d value for wood structures with impermeable layers on the outside, such as bonded thermal insulation façades in conjunction with moisture-tight insulation materials. Also suitable for internal insulation in older masonry structures. Also suitable for cellulose insulation. Fleece underlay made of polypropylene (PP) with a special membrane made of polyolefin.

- > High stability and tear strength
- > Does not stretch or shrink
- > Translucent – substructure remains visible
- > Does not contain plasticisers

Technical details		
s_d value		100m
Weight		170g/m ²
Fire behaviour		E
Tear resistance	longitudinal	160N/5cm
	transverse	130N/5cm
Resistance to further tearing (nail shaft)	longitudinal	120N
	transverse	130N
Airtightness		airtight



Article number	Description	Roll dimensions	Content of pallets
7640115534255	Ampatex® Cento	1,5 m × 50 m = 75 m ²	32 rolls = 2400 m ²
7640115534835	Ampatex® Cento with 60m Ampacoll® INT	1,5 m × 50 m = 75 m ²	32 rolls = 2400 m ²

Sisalex® 303

Vapour check



Triple layer paper vapour check and airtight layer. Compound made of two kraft papers and a glass fibre inlay. Also suitable for cellulose insulation.

Technical details

s _d value	5 m	
Weight	180g/m ²	
Fire behaviour	E	
Tear resistance	longitudinal	490N/5 cm
	transverse	230N/5 cm
Resistance to further tearing (nail shaft)	longitudinal	60N
	transverse	45N
Airtightness	airtight	

- > Eco-friendly product: all elements are of natural origin
- > Stable and tear-resistant grid out of glass fibres
- > Does not contain fungicides



Article number	Description	Roll dimensions	Content of pallets
7640115530707	Sisalex® 303	1,5m × 50m = 75m ²	42 rolls = 3150m ²
7640115535726	Sisalex® 303	3,0m × 50m = 150m ²	32 rolls = 4800m ²

Ampatex® Variano 3

Moisture-variable vapour check



NEW

Two layer moisture-variable vapour check and airtight layer made of polyamide and polypropylene. Perfectly suited for flat roofs in timber construction; also for renovating pitched roofs with a dense outer skin. The membrane offers special protection when used on bare brickwork in winter.

Technical details

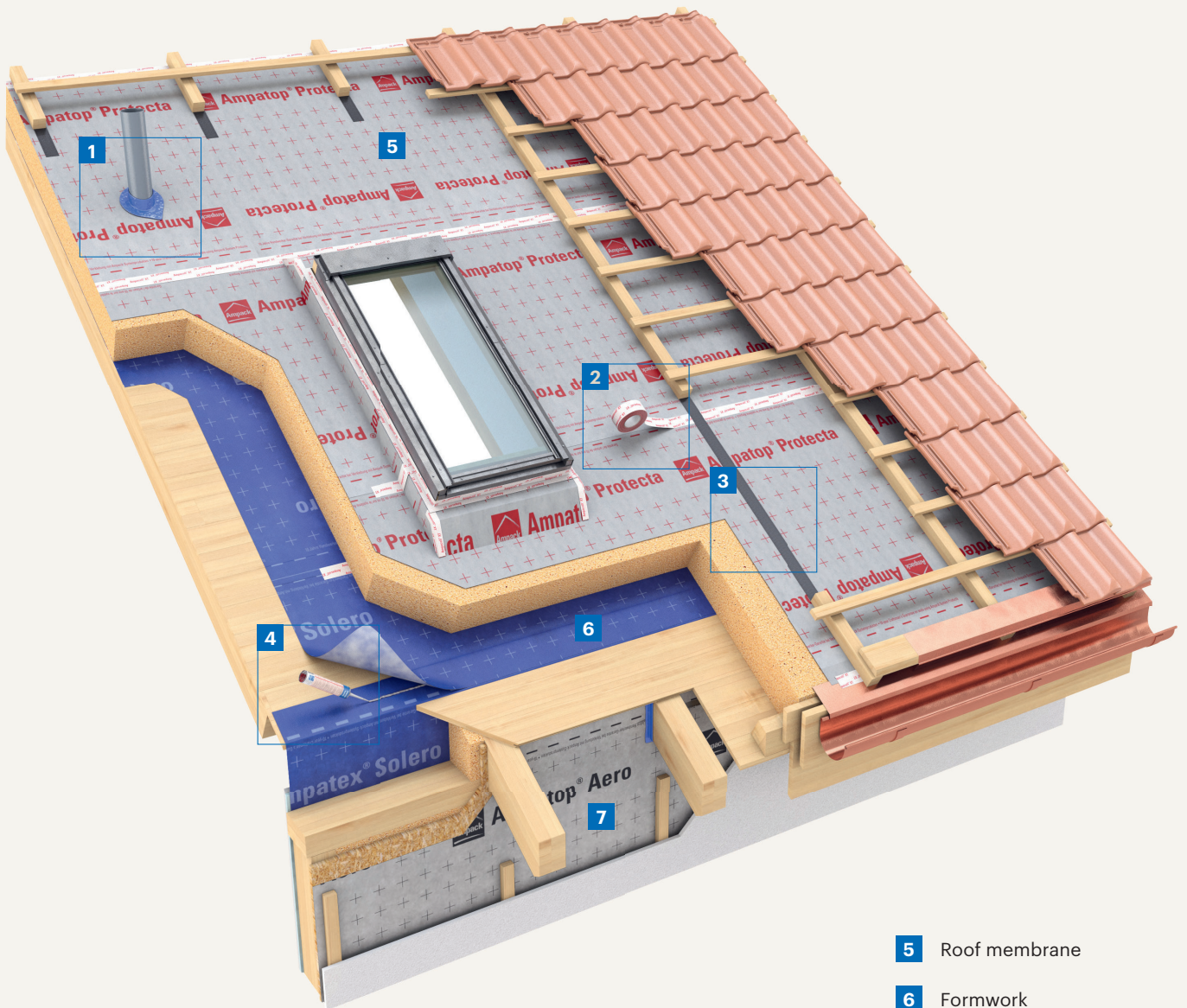
s _d value	0,8–60 m	
Weight	90g/m ²	
Fire behaviour	E, EN 13501-1	
Outdoor weathering	to cover immediately	
Tear resistance	longitudinal	180N/5 cm
	transverse	125N/5 cm
Resistance to further tearing (nail shaft)	longitudinal	125N 110N
	transverse	
Hydrosafe value	2,45m, DIN 68800-2	

- > Over 59m s_d value range
- > Excellent adhesive properties
- > Ideal for exhaust insulation
- > Hydrosafe and saddle-point
- > Ideal for flat roofs



Article number	Description	Roll dimensions	Content of pallets
7640115537041	Ampatex® Variano 3 with 60m Ampacoll® INT	1,5m × 50m = 75m ²	40 Rollen = 3000m ²
7640115536815	Ampatex® Variano 3	1,5m × 50m = 75m ²	40 Rollen = 3000m ²
7640115536983	Ampatex® Variano 3	3,0m × 50m = 150m ²	40 Rollen = 6000m ²

Formwork membranes



- 5** Roof membrane
- 6** Formwork membrane
- 7** Wall membrane

1



Ampacoll® BK 535
Butyl rubber adhesive tape
> Details p. 42

external
internal

2



Ampacoll® XT 60
Acrylic adhesive tape
> Details p. 36

external
internal

3



Ampacoll® ND.Band
Nail sealing tape
> Details p. 34

external

4



Ampacoll® Superfix
Liquid adhesive
> Details p. 35

external

Ampatex® Solero (plus) Formwork membrane



- > Ampatex® Solero plus: integrated tapes on both sides
- > Three months' wather resistance
- > Dense, soft and easy to install

Triple layer weather-resistant vapour check, airtight layer and formwork membrane. Dense, soft, non-slip and weather-resistant. Ideal for rafter insulation.

Technical details

s_d value	5m	
Weight	145g/m ²	
Fire behaviour	E	
Tear resistance	longitudinal	240N/5cm
	transverse	180N/5cm
Resistance to further tearing (nail shaft)	longitudinal	110N
	transverse	120N
Outdoor weathering	3 months	
Airtightness	airtight	
Watertightness	passed at 2kPa	
Minimum roof slope	10°	



Article number	Description	Roll dimensions	Content of pallets
7640115535009	Ampatex® Solero	1,5m × 50m = 75m ²	28 Rolls = 2100m ²
7640115535214	Ampatex® Solero plus integrated tapes on both sides	1,5m × 50m = 75m ²	28 Rolls = 2100m ²
7640115535627	Ampatex® Solero	3,0m × 50m = 150m ²	28 Rolls = 4200m ²

Ampatex® SB 130 Formwork membrane



- > Three months' weather resistance
- > Translucent – the substructure remains visible
- > Very robust and suitable for harsh site conditions

Double layer weather-resistant vapour check, airtight layer and formwork membrane made of thermoset continuous polypropylene fibres with PP filler (100% polypropylene). Weather-resistant. Ideal for rafter insulation.

Technical details

s_d value	40m	
Weight	135g/m ²	
Fire behaviour	E	
Tear resistance	longitudinal	220N/5cm
	transverse	220N/5cm
Resistance to further tearing (nail shaft)	longitudinal	230N
	transverse	210N
Outdoor weathering	3 months	
Airtightness	airtight	
Watertightness	passed at 2kPa	
Minimum roof slope	10° (5° – 9° with additional measures)	

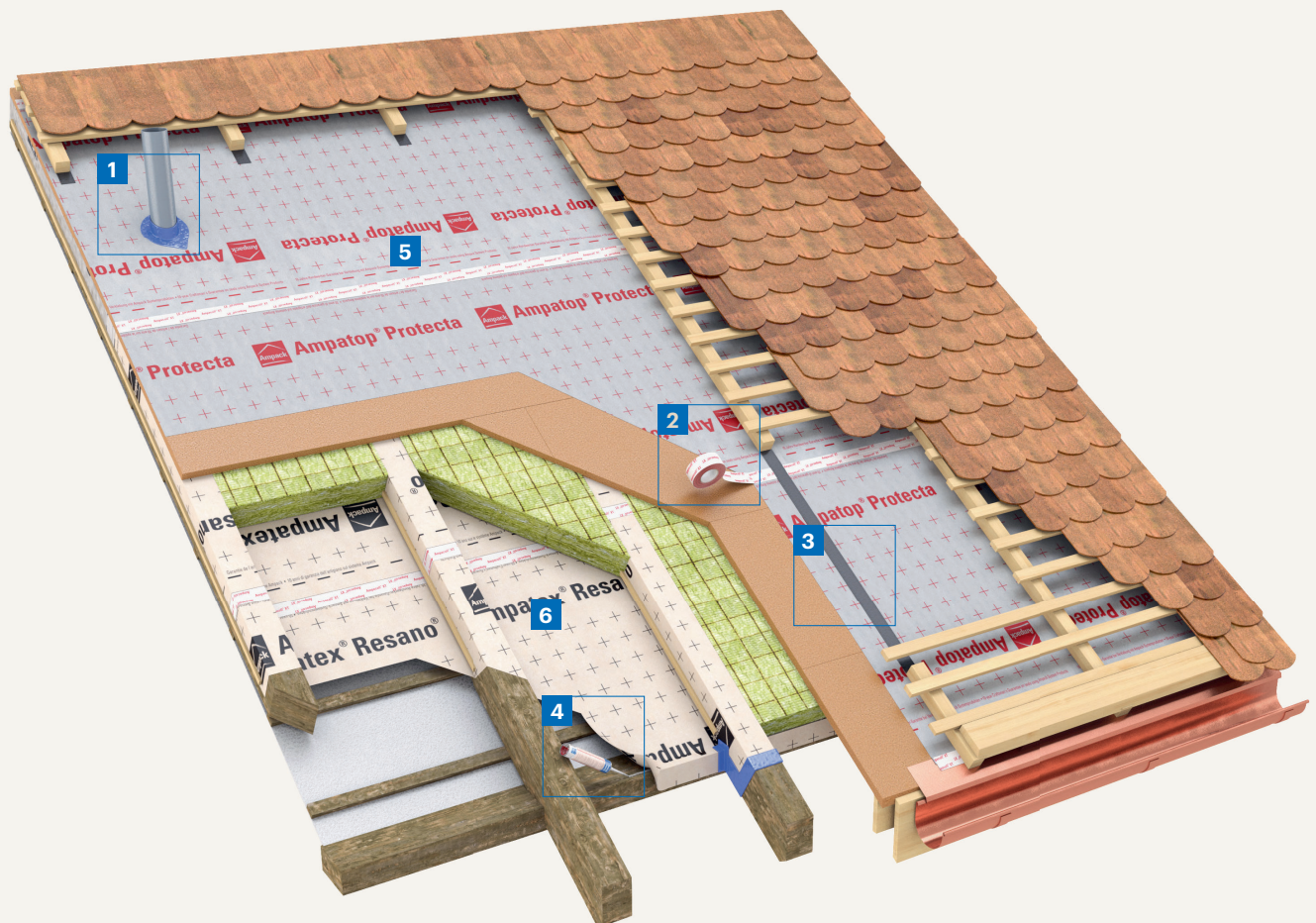


Article number	Description	Roll dimensions	Content of pallets
7640115530462	Ampatex® SB 130	1,5m × 100m = 150m ²	24 rolls = 3600m ²
7640115535382	Ampatex® SB 130	3,0m × 50m = 150m ²	40 rolls = 6000m ²

Vapour checks for renovation

Roof renovation

Roof renovation from outside with removal of existing insulation



5 Roof membrane

6 Moisture variable vapour check

1



Ampacoll® BK 535
Butyl rubber adhesive tape
> Details p. 42

external
internal

2



Ampacoll® XT 60
Acrylic adhesive tape
> Details p. 36

external
internal

3



Ampacoll® ND.Band
Nail sealing tape
> Details p. 34

external

4



Ampacoll® Superfix
Liquid adhesive
> Details p. 35

external

Ampatex® Resano®

Vapour check for renovation



Triple layer moisture-variable vapour check and airtight layer. For use in roof renovations from the outside. Membrane is made of polypropylene fleece with a copolymer coating and a polypropylene covering fleece.

Technical details		
s _d value		0,9-12m
Weight		130g/m ²
Fire behaviour		E
Outdoor weathering		to cover immediately
Tear resistance	longitudinal	180N/5cm
	transverse	160N/5cm
Resistance to further tearing (nail shaft)	longitudinal	180N
	transverse	180N
Airtightness		airtight

- > Stable form and dimensions
- > High tear resistance
- > Also available in 3m width



Article number	Description	Roll dimensions	Content of pallets
7640115534279	Ampatex® Resano®	1,5m × 50m = 75m ²	40 Rolls = 3000m ²
7640115533241	Ampatex® Resano® with 50m of Ampacoll® XT	1,5m × 50m = 75m ²	40 Rolls = 3000m ²
7640115535481	Ampatex® Resano®	3m × 50m = 150m ²	40 Rolls = 6000m ²

Ampatex® Variano 3

Moisture-variable vapour check



Two layer moisture-variable vapour check and airtight layer made of polyamide and polypropylene. Perfectly suited for flat roofs in timber construction; also for renovating pitched roofs with a dense outer skin. The membrane offers special protection when used on bare brickwork in winter.

Technical details		
s _d value		0,8-60m
Weight		90g/m ²
Fire behaviour		E, EN 13501-1
Outdoor weathering		to cover immediately
Tear resistance	longitudinal	180N/5cm
	transverse	125N/5cm
Resistance to further tearing (nail shaft)	longitudinal	125N 110N
	transverse	125N 110N
Hydrosafe value		2,45m, DIN 68 800-2

- > Over 59m s_d value range
- > Excellent adhesive properties
- > Ideal for exhaust insulation
- > Hydrosafe and saddle-point
- > Ideal for flat roofs



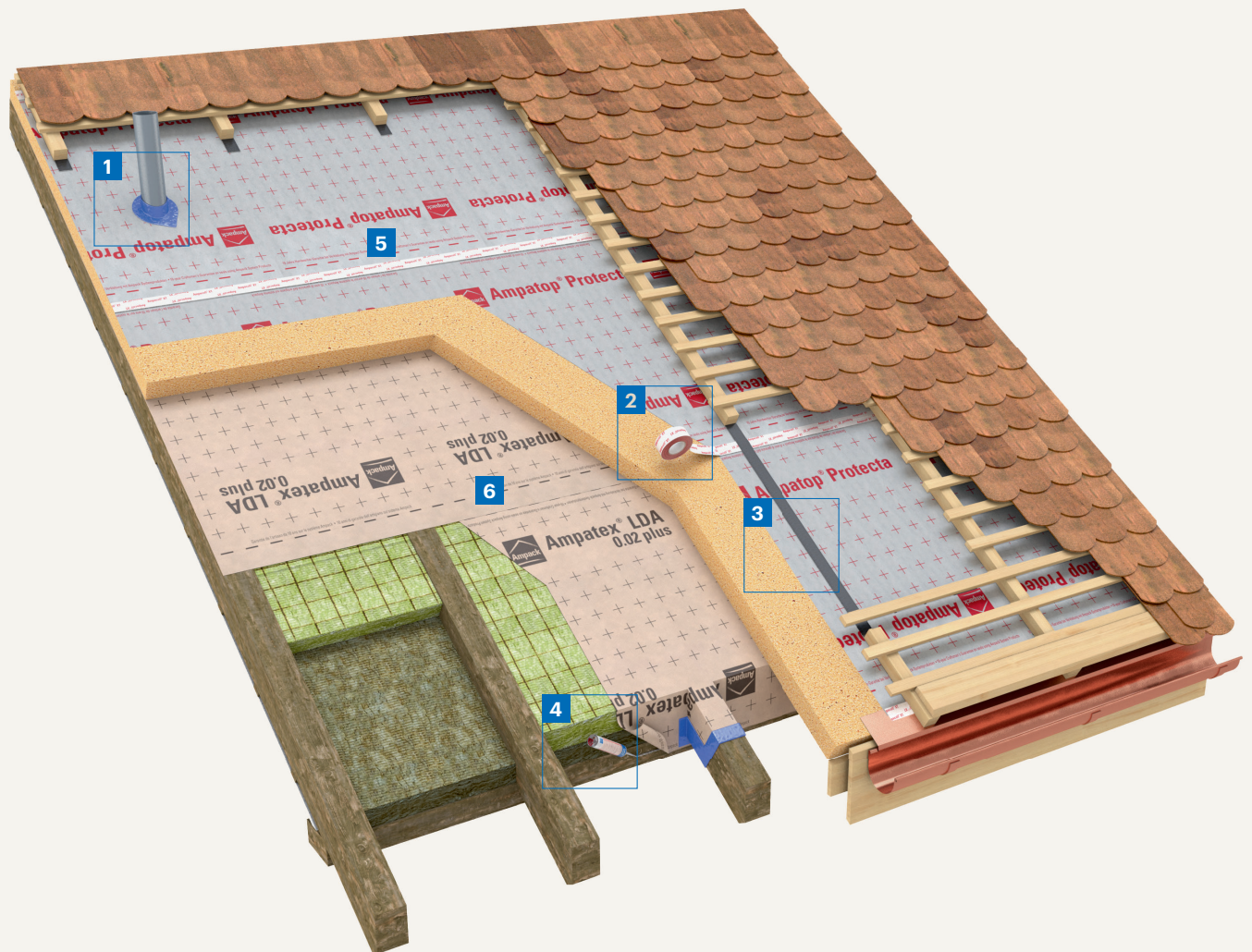
Article number	Description	Roll dimensions	Content of pallets
7640115537041	Ampatex® Variano 3 with 60m Ampacoll® INT	1,5m × 50m = 75m ²	40 Rollen = 3000m ²
7640115536815	Ampatex® Variano 3	1,5m × 50m = 75m ²	40 Rollen = 3000m ²
7640115536983	Ampatex® Variano 3	3,0m × 50m = 150m ²	40 Rollen = 6000m ²

Vapour checks for renovation

Vapour checks for renovation

Roof renovation

Roof renovation from the outside without removal of existing insulation



- 5** Roof membrane
- 6** Airtight layer outside

1



Ampacoll® BK 535
Butyl rubber adhesive tape
> Details p. 42

external

internal

2



Ampacoll® XT 60
Acrylic adhesive tape
> Details p. 36

external

internal

3



Ampacoll® ND.Band
Nail sealing tape
> Details p. 34

external

4



Ampacoll® Superfix
Liquid adhesive
> Details p. 35

external

Ampatex® LDA 0.02 plus

Vapour check for renovation



- > Integrated tape on both side
- > Saves time during installation
- > Cutting and orientation aid
- > Does not tear or snag on nails

Highly permeable airtight three-layer membrane for roof renovation over the support structure. This membrane is highly permeable (s_d value 0,025 m) yet airtight (a value: 0,004).

Technical details		
s_d value		0,025 m
a value		0,004 m ³ / (h × m ²)
Weight		190 g/m ²
Fire behaviour		E
Tear resistance	longitudinal	375 N/5 cm
	transverse	305 N/5 cm
Resistance to further tearing (nail shaft)	longitudinal	250 N
	transverse	300 N
Outdoor weathering		1 week (with mechanical fixation)
Resistance to water penetration		W1



Article number	Description	Roll dimensions	Content of pallets
7640115535603	Ampatex® LDA 0.02 plus integrated tapes on both sides	1,5 m × 50 m = 75 m ²	24 rolls = 1800 m ²



«It is particularly difficult to insert an airtight layer during a renovation. Ask us – we can help you.»

Magnus Vohn
Export Manager

Vapour and emission barriers

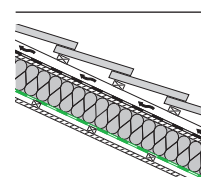
Sisalex® 514 Vapour barrier



- > Reinforced robust vapour barrier
- > High s_d value, more than 1500m = absolutely airtight

Four layer vapour and electrical smog barrier made of two craft papers with a flame-retardant paraffin middle layer and glass fibre inlay. Aluminium backing on one side. Also suitable for cellulose insulation.

Technical details			
s_d value			>1500m
Weight			225g/m ²
Fire behaviour			E
Tear resistance	longitudinal		950N/5cm
	transverse		450N/5cm
Resistance to further tearing (nail shaft)	longitudinal		50N
	transverse		80N
Airtightness			airtight



Article number	Description	Roll dimensions	Content of pallets
7640115530967	Sisalex® 514	1,5m x 50m = 75m ²	40 rolls = 3000m ²

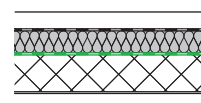
Sisalex® 518 Vapour and moisture barrier



- > High s_d value, more than 1500 m = absolutely airtight
- > Moisture-resistant, well suited for e.g. swimming pools
- > PE backing makes the membrane alkali-resistant
- > Increased resistance to tears by nails
- > Can be laid directly on cement-based building materials

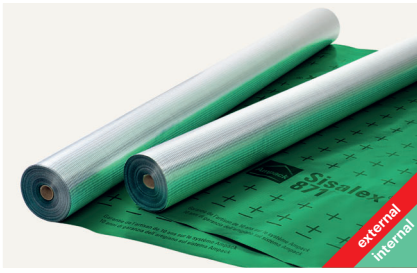
Four-layer barrier against damp and moisture consisting of an aluminium and PE layer and a reinforcement consisting of heat-treated continuous filaments with a PP filling layer (100% polypropylene). Suitable for exhaust insulation.

Technical details			
s_d value			>1500m
Weight			175g/m ²
Fire behaviour			E
Tear resistance	longitudinal		180N/5cm
	transverse		160N/5cm
Resistance to further tearing (nail shaft)	longitudinal		180N
	transverse		180N
Airtightness			airtight



Article number	Description	Roll dimensions	Content of pallets
7640115536457	Sisalex® 518	1,5m x 50m = 75m ²	40 rolls = 3000m ²

Sisalex® 871 Radon barrier



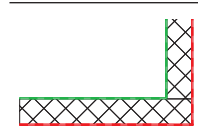
- > Protection against radon gas, methane and humidity
- > Extremely stable and tear-resistant
- > Alkali-resistant

Four layer radon barrier consisting of two layers of PE film, a polyester fibre inlay and a 0,02 mm thick aluminium layer.

Technical details

s_d value	>1100m
Weight	363g/m ²
Thickness	0,4mm
Permeability to methane	<0,01ml/(m ² × 24h)
Permeability to radon	$2,3 \times 10^{-12} \text{ m}^2 \text{ s}^{-1}$
Radon permeability level	$7,2 \times 10^{-9} \text{ ms}^{-1}$

Radon-proof bonding by means of two strips of **Ampacoll® BK 530**, 20mm, mechanical security of the overlap with **Ampacoll® XT**.



10
Year
Guarantee

Article number	Description	Roll dimensions	Content of pallets
7640115531001	Sisalex® 871	2,0m × 50m = 100m ²	25 rolls = 2500m ²

Sisalex® 30 Trickle protection

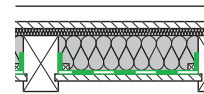


- > Resists ageing very well
- > Dust-proof

Single layer strong craft paper as trickle protection on closed, level intermediate floors, sliding floors, etc. Not applicable for use with sharp-edged bulk materials!

Technical details

s_d value	0,04m
Weight	80g/m ²
Fire behaviour	E



10
Year
Guarantee

Article number	Description	Roll dimensions	Content of pallets
7640115530660	Sisalex® 30	1,25m × 50m = 62,5m ²	81 rolls = 5062,5m ²

Ampacoll®

System adhesive technology

Ampacoll® ND Duo

Nail sealing tape



Double-sided adhesive nail sealing tape for roof and formwork membranes. Prevents moisture from getting into the construction. Particularly well-suited to prefabrication situations.

- > Double-sided adhesive for easy pre-assembly, fast fitting on the roof and a secure, permanent seal
- > Seal tightness certified by Holzforschung Austria (HFA)!
- > Closed-cell foam – absorbs no water

Technical details	
Storage conditions	cool and dry
Temperature resistance	-25 to +75°C
Outdoor weathering	3 months
Durability	>20 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115533951	30m × 60mm × 3mm	8 rolls = 240m	18 cartons

Ampacoll® ND.Band

Nail sealing tape



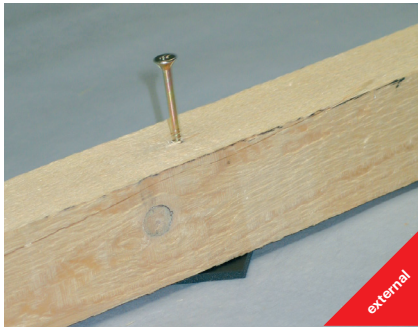
Single-sided adhesive nail sealing tape for roof and formwork membranes. Prevents moisture from getting into the construction.

- > Seal tightness certified by Holzforschung Austria (HFA)!
- > No paper liner – no waste
- > Closed-cell foam – absorbs no water
- > For over 10 years successfully in use

Technical details	
Storage conditions	cool and dry
Temperature resistance	-30 to +80°C
Outdoor weathering	3 months
Durability	>20 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115530202	30m × 60mm × 3mm	8 rolls = 240m	18 cartons
7640115536389	30m × 80mm × 3mm	6 rolls = 180m	18 cartons

Ampacoll® ND Nail seals



Adhesive nail seals for roof and formwork membranes. Prevents moisture from getting into the construction.

- > Seal tightness certified by Holz-forschung Austria (HFA)!
- > No paper liner – no waste
- > Closed-cell foam – absorbs no water

Technical details	
Storage conditions	cool and dry
Temperature resistance	-25 to +75°C
Outdoor weathering	3 months
Durability	>20 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115530110	60 mm × 40 mm × 5 mm 500 pieces/roll	5 rolls = 100m	30 cartons
7640115536228	80 mm × 60 mm × 5 mm 300 pieces/roll	4 rolls = 72m	18 cartons

Ampacoll® Superfix Liquid adhesive



Liquid adhesive based on synthetic rubber, used to bond overlaps and edge connections of roof membranes and weather-resistant vapour checks. Can also be used at extremely low temperatures.

- > Can even be used to bond wet materials
- > Workable to -20°C
- > Primer not necessary
- > Adheres to most surfaces
- > Always easy to squeeze out
- > Notched nozzle for a more even bead

Technical details	
Base material	Styrene-butadiene rubber
Storage conditions	cool and dry
Working temperature range	-20 to +50°C
Temperature resistance	-40 to +80°C
Durability	>20 Years
Setting time	30 bis 60 minutes
Outdoor weathering	many Years
Solvent	Toluene
Consumption	30 – 50 ml/m

Article number	Content	Carton content	Content of pallets
7640115530028	310 ml/cartridge	12 cartridges	140 cartons
7640115530059	600 ml/tube	10 tubes	50 cartons

Ampacoll® RA Liquid adhesive



Solvent-free, airtight and durable elastic edge connection adhesive. Perfect for use with vapour checks and barriers.

- > Odourless – no solvent
- > Primer not necessary
- > Adheres to most surfaces
- > Always easy to squeeze out
- > Notched nozzle for a more even bead

Technical details	
Base material	Acrylate copolymer
Storage conditions	frost-free, cool and dry
Working temperature range	0 to +50°C
Temperature resistance	-20 to +80°C
Durability	>20 years
Setting time	2 to 3 days
Solvent	none
Consumption	30 – 50 ml/m

Article number	Content	Carton content	Content of pallets
7640115530141	310 ml/cartridge	12 cartridges	125 cartons
7640115530172	600 ml/tube	10 tubes	60 cartons

Ampacoll® XT

Acrylic adhesive tape



Tear-resistant adhesive tape system **in six widths**. The universal adhesive tape for internal and external use with a genuine long-term history. This tape is specially optimised for outdoor application.

- > Dimensionally stable thanks to tear-resistant carrier
- > Maximum adhesive strength from -5°C
- > Extremely robust and durable
- > Tyvek® carrier is water-resistant and does not rot

Technical details	
Storage conditions	cool and dry
Working temperature range	above -5°C
Temperature resistance	-40 to +100°C
Durability	>20 years
Outdoor weathering	4 months (without mechanical stress)



Ampacoll® XT 60

Universal adhesive tape, used to tape overlaps in roof and façade membranes or panels – optimised for external use.



Ampacoll® XT 75

Universal adhesive tape, used to tape face and corner joints in wood-based panels. Ideal for bridging over small gaps between components.



Ampacoll® XT 100 single slit

Universal adhesive tape, used to tape overlaps between components. Ideal for bridging over large gaps between components.



Ampacoll® XT 150 single slit

Universal adhesive tape, used to tape panels at ridges, edges and channels.



Ampacoll® XT 200 single slit

For an air and wind tight taping of injection holes, sills and damaged spots indoor and outdoor.



Ampacoll® XT 250 single slit

For air and wind-tight sealing of wide components and reveals. Also suitable as sub-sills in timber-frame construction.

Article number	Description	Roll dimensions	Carton content	Content of pallets
7640115531728	Ampacoll® XT 60	25m × 60mm × 0,3mm	10 rolls = 250m	42 cartons
7640115531759	Ampacoll® XT 75	25m × 75mm × 0,3mm	6 rolls = 150m	28 cartons
7640115531780	Ampacoll® XT 100, single slit	25m × 100mm × 0,3mm Slit: 50mm	4 rolls = 100m	28 cartons
7640115531810	Ampacoll® XT 150, single slit	25m × 150mm × 0,3mm Slit: 75mm	4 rolls = 100m	28 cartons
7640115535245	Ampacoll® XT 200, single slit	25m × 200mm × 0,3mm Slit: 100mm	2 rolls = 50m	28 cartons
7640115535948	Ampacoll® XT 250, single slit	25m × 250mm × 0,3mm Slit: 125mm	2 rolls = 50m	42 cartons

Ampacoll® XT

Acrylic adhesive tape, double slit



For air and wind-proof taping of rafters and corner connections and for external window bonds.

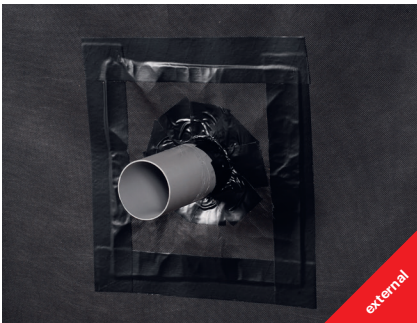
- > Permeable carrier
- > Dimensionally stable thanks to tear-resistant carrier
- > Maximum adhesive strength from -5°C
- > Extremely robust and durable
- > **Tyvek®** carrier is water-resistant and does not rot

Technical details	
Storage conditions	cool and dry
Working temperature	ab -5°C
Temperature resistance	-40 to +100°C
Durability	>20 years
Outdoor weathering	4 months (without mechanical stress)

Article number	Description	Roll dimensions	Carton content	Content of pallets
7640115533807	Ampacoll® XT 60	25 m × 60 mm × 0,3mm Slit: 12 mm, 30 mm	10 rolls = 250m	28 cartons
7640115535979	Ampacoll® XT 100	25 m × 100 mm × 0,3mm Slit: 12 mm, 50 mm	4 rolls = 100m	28 cartons
7640115536006	Ampacoll® XT 150	25 m × 150 mm × 0,3mm Slit: 12 mm, 75 mm	4 rolls = 100m	28 cartons
7640115536037	Ampacoll® XT 200	25 m × 200 mm × 0,3mm Slit: 12 mm, 100 mm	2 rolls = 50m	28 cartons

Ampacoll® UV

Acrylic adhesive tape



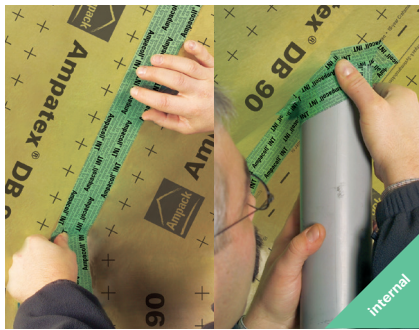
Single-sided adhesive tape with applied solvent-free, modified acrylate adhesive and diagonal inlay. Pull-off liner made of silicon paper. Optimum solution for taping **Ampatop® F black**.

- > Withstands UV
- > Moisture-resistant, for outdoor use
- > Dimensionally stable
- > Completely black – no overprint

Technical details	
Storage conditions	cool and dry
Working temperature range	above -5°C
Temperature resistance	-40 to +80°C
Durability	>20 years
Outdoor weathering	3 months (before installation of the façade cladding)
UV-Stabilität	>10 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115533586	25 m × 60 mm × 0,33 mm	10 rolls = 250m	48 cartons

Ampacoll® INT Acrylic adhesive tape



Acrylic adhesive for airtight sealing of overlaps and/or edge connections on strips and panel construction materials, or for airtight taping of penetrations of any kind, in each case with smooth surfaces in internal work.

- > Easy to tear by hand
- > One adhesive tape for two applications: overlaps and penetrations
- > Translucent
- > Stretchable carrier

Technical details

Storage conditions	cool and dry
Working temperature	above -5°C
Temperature resistance	-40 to +100°C
Durability	>20 years

Patents

Swiss patent no. 703 687

Article number	Roll dimensions	Carton content	Content of pallets
7640115530080	40m×60mm×0,25mm	10 rolls = 400m	42 cartons

Ampacoll® FE Window installation tape



Modified acrylic adhesive with thread inlay on synthetic fibre paper. Adhesive tape with adhesive-free intermediate space and sectioned pull-off liner made of tear-resistant PE film. The ideal adhesive tape for airtight taping of window joints, corner connections and panel butts.

- > Vapour-dampening zone
- > Adhesive-free zone: accommodates movement
- > System product for external window bonding: Ampacoll® XT 60mm, double-slit

Technical details

Storage conditions	cool and dry
Working temperature	above -5°C
Temperature resistance	-30 to +90°C
Durability	>20 years

Protective rights and test reports

- > Swiss patent no. 694 462
- > German registered design (DGM) 200 01 626.1
- > European patent no. 1 120 502
- > Test report from Institute for Window Engineering

Article number	Roll dimensions	Carton content	Content of pallets
7640115533425	25m × 60mm × 0,3mm	10 rolls = 250m	34 cartons

Ampacoll® F Window installation tape



Double-sided butyl rubber adhesive tape. Highly flexible backing layer partially applied to one side, a fleece that can be plastered-over partially applied to the other. Special product for the inner window connection in masonry constructions.

- > Vapour-barrier properties
- > Durable and flexible
- > Smooths out uneven surfaces
- > Extremely flexible in corners
- > Handles without breaking in corners
- > Adapts to structural movement

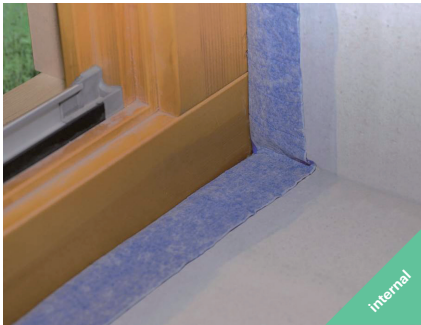
Technical details

Storage conditions	cool and dry
Working temperature	above 0°C
Temperature resistance	-40 to +90°C
Durability	>20 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115532824	25m × 80mm × 1,5mm	2 rolls = 50m	32 cartons

Ampacoll® BKF

Window installation tape



Single-sided butyl-rubber adhesive tape. Special product for inserting windows into masonry and concrete. Also ideal for the connection between vapour checks / barriers and masonry.

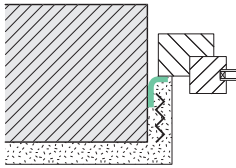
- > Vapour-barrier properties
- > Asymmetrical divided liner for quick, clean installation. Narrow side at the window frame, wider side in the reveal
- > Adapts to structural movement
- > Fleece can be plastered over

Technical details

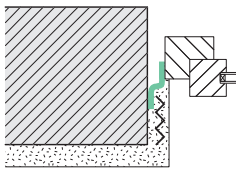
Storage	cool and dry
Working temperature	above 0°C
Temperature resistance	-40 to +90°C
Durability	> 20 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115533777	25m × 80mm × 1mm	2 rolls = 50m	40 cartons

Ampacoll® FE
Ampacoll® BKF



Ampacoll® F



Ampacoll® Sillskin Window installation tape



Self-adhesive, highly elastic butyl rubber sheet that can be used to cover parapets in wooden buildings under construction (until the windows are installed) or for the watertight formation of window sills. Also ideal for bridging large joints and gaps.

- > >300% expandability
- > Separate liner to facilitate mounting on windows
- > Easy unrolling thanks to robust cardboard rolls

Technical details	
Storage conditions	cool and dry
Working temperature	above 0°C
Temperature resistance	-40 to +90°C
Durability	>20 years
Outdoor weathering	3 months

Article number	Roll dimensions	Carton content
7640115536297	20m x 150mm x 1mm	1 roll
7640115536310	20m x 200mm x 1mm	1 roll
7640115536334	20m x 300mm x 1mm	1 roll

Ampacoll® Fenax 40/60 Vapour edge tape



Vapour edge tape to professionally join vapour checks or wood materials to bare brickwork or concrete. The airtight layer is created by plastering over the tape.

- > Can be plastered over
- > Fully adhesive on one side
- > Extremely adhesive
- > Split fingerlift-liner (40mm/60mm)
- > No primer required on dry surfaces
- > For indoor and outdoor use
- > Can be left exposed to the weather for 12 months

Technical details		
Storage conditions	cool and dry	
Working temperature	-5°C to +40°C	
Temperature resistance	-40°C to +100°C	
Outdoor weathering	12 months (Central Europe)	
Elongation at break	longitudinal	100%
	transverse	140%

Article number	Roll dimensions	Carton content
7640115536921	100 mm x 25 m	4 rolls = 100m

Ampacoll® BK 530

Butyl rubber adhesive tape



Double-sided butyl rubber strip to tape wall membranes, vapour checks and vapour barriers. Also, almost any connections on wood, masonry, concrete, metal, etc. are easy to carry out and durable. Use a primer if necessary!

- > Vapour-barrier properties
- > High quality butyl
- > > 300% elasticity
- > Smooths uneven surfaces
- > Chlorine-resistant
- > Permanently elastic, does not become brittle

Technical details	
Storage conditions	cool and dry
Working temperature	above 0°C
Temperature resistance	-40 to +90°C
Durability	>20 years
Outdoor weathering	3 months



Ampacoll® BK 530

15 mm

Use to tape overlapping joints indoors and outdoors.

Ampacoll® BK 530

20 mm

Use for edge connections and to tape overlapping joints indoors and outdoors.

Article number	Description	Roll dimensions	Carton content	Content of pallets
7640115532954	Ampacoll® BK 530, 15 mm	25 m × 15 mm × 1 mm	8 rolls = 200 m	60 cartons
7640115532985	Ampacoll® BK 530, 20 mm	25 m × 20 mm × 2 mm	8 rolls = 200 m	32 cartons

Ampacoll® BK 535

Butyl rubber adhesive tape



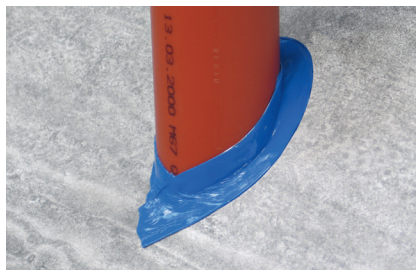
Sleeve formed by hand. Adhesive on one side of highly-flexible butyl rubber strip for durable, simple sealing of wood-based panels and penetrations through vapour checks and barriers, as well as rafters, purlins, vapour pipes, etc. Use a primer if necessary!

- > Vapour-barrier properties
- > Highly flexible – follows component movement
- > Easy to use – shape by hand
- > High quality butyl
- > > 300% elasticity
- > Smooths uneven surfaces
- > Chlorine-resistant
- > Permanently elastic, does not become brittle

Technical details	
Storage conditions	cool and dry
Working temperature	above 0°C
Temperature resistance	-40 to +90°C
Durability	>20 years
Elasticity	>300%
Outdoor weathering	3 months



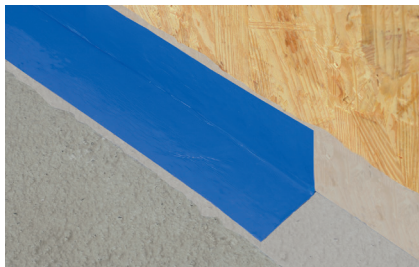
Ampacoll® BK 535
short roll, 50 mm



Ampacoll® BK 535
50 mm



Ampacoll® BK 535
80 mm



Ampacoll® BK 535
120 mm

Article number	Description	Roll dimensions	Carton content	Content of pallets
7640115533043	Ampacoll® BK 535, short roll, 50 mm	5 m × 50 mm × 2 mm	12 rolls = 60 m	40 cartons
7640115533012	Ampacoll® BK 535, 50 mm	25 m × 50 mm × 2 mm	4 rolls = 100 m	32 cartons
7640115533074	Ampacoll® BK 535, 80 mm	25 m × 80 mm × 2 mm	2 rolls = 50 m	40 cartons
7640115533104	Ampacoll® BK 535, 120 mm	30 m × 120 mm × 1,5 mm	2 rolls = 60 m	24 cartons



Application videos
on YouTube

Ampacoll® RS

Round cord made from butyl rubber



Self-adhesive round cord made from high-quality butyl rubber.

- > Vapour-barrier properties
- > For component connections on uneven surfaces
- > For connections on structured substrates
- > Ideal in joist areas
- >> 300% elasticity
- > Permanently elastic

Technical details	
Storage conditions	cool and dry
Working temperature	above 0°C
Temperature resistance	-40 to +90°C
Durability	>20 years
Outdoor weathering	3 months



Ampacoll® RS

4 mm

Air-tight jointing of precisely-fitted wooden construction components with planed surfaces – e.g. window frames in unit components.



Ampacoll® RS

20 mm

Air-tight fitting of wall elements onto masonry or concrete work carried out on-site, with a gap width up to 15mm.



Ampacoll® RS

6 mm

Air-tight jointing of precisely-fitted wall elements in wood-framed buildings, or edge connections between vapour checks and brick.



Ampacoll® RS

10 mm

Air-tight jointing of pre-produced concrete elements or precise building components, with a gap width up to 7mm.

Article number	Description	Roll dimensions	Carton content	Content of pallets
7640115533135	Ampacoll® RS, 4mm	12m × 4mm	10 rolls = 120m	32 cartons
7640115533166	Ampacoll® RS, 6mm	8m × 6mm	10 rolls = 80m	32 cartons
7640115533197	Ampacoll® RS, 10mm	4,75m × 10mm	10 rolls = 47,5m	32 cartons
7640115533227	Ampacoll® RS, 20mm	2,35m × 20mm	10 rolls = 23,5m	24 cartons



Application videos on YouTube

Ampacoll® DT Installation tape



Double-sided adhesive tape for fast and durable fixing of vapour checks and metallic profiles in dry-wall constructions.

- > Robust and durable – excellent adhesive qualities
- > No chewing-gum effect, thanks to stable fibre inlay
- > Double-sided adhesive – for fast, staple-less installation

Technical details	
Storage conditions	cool and dry
Working temperature	above -5 °C
Temperature resistance	-40 to +80 °C
Durability	>20 years

Article number	Roll dimensions	Carton content	Content of pallets
7640115531667	50 m × 20 mm × 0,3 mm	12 rolls = 600 m	28 cartons

Ampacoll® Primax Primer for adhesive



Ampacoll® Primax is a solvent-free primer for Ampacoll butyl and acrylic adhesive strips on porous surfaces, such as masonry, plaster, concrete, bare wood, soft wood fibre board, etc.

- > Quick dry
- > Innovative non-stick screw cap
- > Handy square bottle that cannot roll away
- > Highly resistant even in unfavourable conditions (moisture, cold)
- > Solvent-free and odourless

Technical details	
Storage conditions	+5 to +25 °C (keep out of direct sunlight.)
Working temperature	-10 to +45 °C (Surroundings and surface)
Temperature resistance	-40 to +90 °C
Drying time on dry surfaces:	+20 °C approx. 15 min. +5 °C approx. 30 min. 0 °C approx. 45 min.
Consumption	65–85 m (at 60mm width, depending on surface)
Colour	transparent

Article number	Content	Carton content	Content of pallets
7640115536433	1000 ml	6 bottles	100 cartons

Ampacoll® Airmax Primer for adhesive



Primer for Ampacoll adhesive strips on porous surfaces, such as masonry, plaster, concrete, bare wood, soft wood fibre board, etc. Suitable for use in difficult conditions (cold, damp)

- > Sprayable, faster than with a brush
- > Short drying time
- > Permanently tacky
- > Makes overhead and vertical work easier

Technical details	
Storage conditions	+5 to +25 °C (keep out of direct sunlight.)
Working temperature	-5 to +35 °C (Surroundings and surface)
Temperature resistance	-20 bis +80 °C
Drying time on a dry background at:	+20 °C approx. 10 min. +5 °C approx. 20 min. 0 °C approx. 30 min. -5 °C approx. 40 min.
Productiveness	30–70 m at 60mm width, depending on surface
Colour	transparent
Solvent	yes

Article number	Content	Carton content	Content of pallets
7640115536273	500 ml	12 bottles	70 cartons

Ampacoll® Elektro/Install Sleeves

Adhesive collar made of **Tyvek®** with an acrylic adhesive. Flexible, tear-resistant and age-resistant EPDM. Stays sealed even when moved or subjected to tensile loading.

Technical details	
Storage conditions	cool and dry
Working temperature range	above -5°C
Temperature resistance short-term up to	-30 to +130°C +160°C
Durability	>20 years
Outdoor weathering	3 months



Ampacoll® Elektro 8 8 – 11 mm

Fields of application

- > Data cable
- > Electrical cable
- > Electrical ductwork



Ampacoll® Elektro 8 duo 2 × 8 – 11 mm

Fields of application

- > Data cable
- > Electrical cable / Electrical ductwork
- > For double feed-through



Ampacoll® Elektro 15 15 – 22 mm

Fields of application

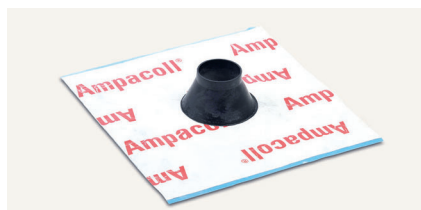
- > Heating pipes
- > Electrical ductwork



Ampacoll® Elektro 25 25 – 32 mm

Fields of application

- > Solar pipes
- > Water pipes



Ampacoll® Install 42 42 – 55 mm

Fields of application

- > Waste water pipes
- > Solar pipes
- > Water pipes



Ampacoll® Install 50 50 – 72 mm

Fields of application

- > Waste water pipes
- > Solar pipes
- > Water pipes



Ampacoll® Install 70 72 – 90 mm

Fields of application

- > Waste water pipes
- > Exhaust gas pipes
- > Water pipes
- > Ventilation pipes



Ampacoll® Install 90 90 – 100 mm

Fields of application

- > Waste water pipes
- > Exhaust gas pipes
- > Water pipes
- > Ventilation pipes



Ampacoll® Install 100 100 – 110 mm

Fields of application

- > Waste water pipes
- > Exhaust gas pipes
- > Ventilation pipes



Ampacoll® Install 100 flex 100 – 130 mm

Fields of application

- > Waste water pipes
- > Exhaust gas pipes
- > Ventilation pipes
- > Where a flexible feed-through is required

Article number	Description	Adhesive area	Sales unit
7640115533999	Ampacoll® Elektro 8 8–11mm	150 × 150 mm	3 cartons with 10 pieces each
7640115533982	Ampacoll® Elektro 8 8–11mm	150 × 150 mm	1 carton with 10 pieces each
7640115534033	Ampacoll® Elektro 8 duo 2 × 8–11mm	150 × 150 mm	3 cartons with 10 pieces each
7640115534026	Ampacoll® Elektro 8 duo 2 × 8–11mm	150 × 150 mm	1 parton with 10 pieces each
7640115534071	Ampacoll® Elektro 15 15–22mm	150 × 150 mm	3 cartons with 10 pieces each
7640115534064	Ampacoll® Elektro 15 15–22mm	150 × 150 mm	1 carton with 10 pieces each
7640115534118	Ampacoll® Elektro 25 25–32mm	150 × 150 mm	3 cartons with 10 pieces each
7640115534101	Ampacoll® Elektro 25 25–32mm	150 × 150 mm	1 carton with 10 pieces each
7640115534156	Ampacoll® Install 42 42–55 mm	230 × 230 mm	3 cartons with 4 pieces each
7640115537072	Ampacoll® Install 50 50–72 mm	230 × 230 mm	1 carton with 4 pieces each
7640115537119	Ampacoll® Install 72 72–90 mm	230 × 230 mm	1 carton with 4 pieces each
7640115537157	Ampacoll® Install 90 90–100 mm	230 × 230 mm	1 carton with 4 pieces each
7640115534149	Ampacoll® Install 42 42–55 mm	230 × 230 mm	1 carton with 4 pieces each
7640115534194	Ampacoll® Install 100 100–110mm	320 × 320 mm	3 cartons with 4 pieces each
7640115534187	Ampacoll® Install 100 100–110mm	320 × 320 mm	1 carton with 4 pieces each
7640115534231	Ampacoll® Install 100 flex 100–130 mm	320 × 320 mm	3 cartons with 4 pieces each
7640115534224	Ampacoll® Install 100 flex 100–130 mm	320 × 320 mm	1 carton with 4 pieces each

Accessories

Adhesive technology



Caulking gun

- > Suitable for tubular bags up to 620ml
- > Ideal for **Ampacoll® Superfix** and **Ampacoll® RA**
- > Extremely robust
- > Strong non-slip aluminium tube
- > Thrust ratio 17:1
- > Smooth, consistent application thanks to two sliding bearings

Article number

7640115533326



Pressure rollers

- > Roll material: silicone
- > Ball bearings
- > Single arm with wood handle

Article number	Roll width
7640115535740	45mm
7640115535641	90mm



Ampacoll® Pressly

Pressing aid

Article number	Sales unit
7640115536846	carton with 150 pieces each



«Seal every detail because energy loss costs money.»

Magnus Vohn
Export Manager

Noise protection

Idikell® M 4021/05 Heavy foil



Massive improvement in noise protection – depending on construction. Viscoelastic heavy foil with adhesive coating for use in construction, ventilation ducts, façade components, ceiling constructions, sinks, lightweight walls, doors, roller-fronted cupboards, baths, etc.*

- > Excellent noise reduction
- > Reduces droning

Technical details

Fire behaviour	E
Weight	approx. 10 kg/m ²
Working-temperature	+15 to +20°C
Temperature resistance	-10 to +80°C
Storage conditions	dry, 10 to 25°C
μ value	2,02 × 10 ⁴
Thickness	approx. 5 mm

Article number	Sheet dimensions	Content of pallets
7640115535153	1000 × 500 mm × 5 mm**	90 pcs. = 45 m ²
7640131990912	1000 × 500 mm × 5 mm**	180 pcs. = 90 m ²

* Note: Avoid direct contact between Idikell® M 4021/05 with materials that contain softeners or solvents.

**Dimensional tolerances of ± 3 mm in width and length are possible.



Construction of a broadcasting studio with Idikell® heavy foils

Ampaphon® Melamid® B 600 Neutral 30 Melamin foam



Panel boards for enhanced indoor acoustics. Also suitable for small suspended ceilings.

Technical details	
Gross density	8,5 to 11,5 kg/m ³
Thickness	30 mm
Colours	white and grey
Fire behaviour	E

Article number	Sheet dimensions	Colours	Carton content
7640115534644	600 × 600 mm (±1%)	white	18 pcs. = approx. 6,48 m ²
7640115534613	600 × 600 mm (±1%)	grey	18 pcs. = approx. 6,48 m ²

Note: Slight colour deviations are possible.

Ampaphon® Melamid® B 600 Pyramid 65/20 Melamin foam



Panel boards for enhanced indoor acoustics. Also suitable for small suspended ceilings.

Technical details	
Gross density	8,5 to 11,5 kg/m ³
Thickness	65 mm
Colours	white and grey
Fire behaviour	E

Article number	Sheet dimensions	Colours	Carton content
7640115534705	600 × 600 mm (±1%)	white	12 pcs. = approx. 4,32 m ²
7640115534675	600 × 600 mm (±1%)	grey	12 pcs. = approx. 4,32 m ²

Note: Slight colour deviations are possible.

Ampaphon® Melamid® B 801/30 W Melamin foam



Self-adhesive blanks / panels made of melamine foam to improve room acoustics. Coated with white glass fibre fleece on one side. Also suitable for small suspended ceilings.

Technical details	
Gross density of foam	8,5 to 11,5 kg/m ³
Glass fibre foam	white
Thickness	30 mm
Fire behaviour	E

Article number	Sheet dimensions	Carton content
7640115534736	600 × 600 mm (±1%)	18 pcs. = approx. 6,48 m ²

Note: Slight colour deviations are possible.



Accessories

Noise protection



Ampaphon® Z 600

These acoustic-oscillation elements provide a clear separation between structural shells and pliable decorative shells. The transmission of structure-borne vibration is effectively repressed by a special rubber in the crossover area. The oscillation elements can be used for ceilings and walls.

> System accessory for **Idikell®**

Technical details	
Tensile loading	max. 28kg
Special features	no shear stress
Number of elements m ²	approx. 3 to 4 items

Article number	Sales unit
7640131992183	100 pieces



Ampaphon® Z 101/05

Self-adhesive felt tape as an accessory for Idikell®. Placement strips for float-laying heavy foils.

Technical details	
Storage conditions	cool and dry
Durability	> 20 years

Article number	Roll dimensions	Carton content
7640131992046	10 m × 40 mm × 5 mm	5 rolls = 50 m
7640131992077	10 m × 60 mm × 5 mm	5 rolls = 50 m



Ampaphon® Z 200 adhesive

Low-emission installation adhesive for melamine foam.

Technical details	
Storage	12 months (not opened, frost-sensitive)
Working temperature	at least +15°C
Consumption	approx. 800g/m ²

Article number	Delivery
7640131994071	bucket with 6 kg




Product catalogue

Ampacoll® Airmax	44	Ampatex® SB 130	27
Ampacoll® BK 530	41	Ampatex® Sinco	23
Ampacoll® BK 535	42	Ampatex® Solero (plus)	27
Ampacoll® BKF	39	Ampatex® Variano 3	25/29
Ampacoll® DoubleSeal	13	Ampatop® Aero (plus)	7/17
Ampacoll® DT	44	Ampatop® F black (plus)	19
Ampacoll® Elektro/Install	45	Ampatop® F Color	20
Ampacoll® F	38	Ampatop® Protecta (plus)	8
Ampacoll® FE	38	Ampatop® Seal	11
Ampacoll® Fenax 40/60	40	Ampatop® SealEdge	13
Ampacoll® INT	38	Ampatop® SealStripe	12
Ampacoll® LiquiSeal	12	Ampatop® Secura (plus)	8
Ampacoll® LiquiSeal Applicator	12	Caulking gun	47
Ampacoll® ND	35	Idikell® M 4021/05	49
Ampacoll® ND Duo	34	Pressure rollers	47
Ampacoll® Pressly	47	Sisalex® 30	33
Ampacoll® Primax	44	Sisalex® 303	25
Ampacoll® RA	35	Sisalex® 514	32
Ampacoll® RS	43	Sisalex® 518	32
Ampacoll® SealFix	13	Sisalex® 871	33
Ampacoll® SealForm	14		
Ampacoll® Sillskin	40		
Ampacoll® Superfix	35		
Ampacoll® TubeSeal	12		
Ampacoll® UV	37		
Ampacoll® XT	36		
Ampaphon® Melamid® B 600 Neutral 30	50		
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Ampaphon® Z 200 adhesive	51		
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Ampatex® Cento	24		
Ampatex® DB 90	23		
Ampatex® LDA 0.02 plus	31		
Ampatex® Resano®	29		




































Adhesive Matrix

Key

- 1 One side of material must be open diffusion
- 2 Film must not exude any separating agents or lubricants
- 3 Only as aid to assembly
- 4 Only for edge connections

-  For external use
-  For internal use
-  Use primer

* For the accessories to **Ampatop® Seal** see installation instructions

		Adhesive with e.g. overlapping of...										
												
		Ampatop® Seal, weldable roof membrane*	Ampatop® Aero, roof membrane	Ampatop® Protecta, roof membrane	Ampatop® Secura, roof membrane	Ampatop® F Black, wall membrane	Ampatop® F Color, coloured wind seals	Sisalex® 30, trickle protection	Sisalex® 303, vapour check	Ampatex® Sinco / DB 90, vapour checks	Ampatex® Cento / Variano 3, vapour checks	Ampatex® Resano®, vapour check for renovation
Acrylic adhesive tapes	Ampacoll® XT, 60 mm		✓	✓	✓			✓	✓	✓	✓	✓
	Ampacoll® XT, 60 mm, slit		✓	✓	✓			✓	✓	✓	✓	✓
	Ampacoll® XT, 75/100 mm		✓	✓	✓			✓	✓	✓	✓	✓
	Ampacoll® XT, 150/200 / 250 mm		✓	✓	✓			✓	✓	✓	✓	✓
	Ampacoll® Fenax 40/60							✓	✓	✓	✓	✓
	Ampacoll® UV, 60 mm					✓						
	Ampacoll® F Color						✓					
	Ampacoll® INT, 60 mm							✓	✓	✓	✓	
	Ampacoll® FE, 60 mm							✓	✓	✓	✓	✓
	Ampacoll® DT, 20 mm							✓ ³	✓ ³	✓ ³	✓ ³	✓ ³
Liquid adhesives	Ampacoll® Superfix ¹		✓	✓		✓						✓
	Ampacoll® RA ¹							✓ ⁴	✓ ⁴	✓ ⁴	✓ ⁴	
Butyl rubber adhesive tapes	Ampacoll® RS, 4 mm											
	Ampacoll® RS, 6/10/20 mm											
	Ampacoll® BK 530, 1 × 15 mm							✓	✓	✓	✓	
	Ampacoll® BK 530, 2 × 20 mm							✓	✓	✓	✓	
	Ampacoll® BK 535 / Sillskin		✓	✓	✓			✓	✓	✓	✓	✓
	Ampacoll® F		✓	✓	✓			✓	✓	✓	✓	✓
	Ampacoll® BKF		✓	✓	✓			✓	✓	✓	✓	✓
Primer	Ampacoll® Primax		✓	✓	✓	✓		✓	✓	✓	✓	✓
	Ampacoll® Airmax		✓	✓	✓	✓						✓
Nail seals	Ampacoll® ND		✓	✓	✓							
Nail sealing tape	Ampacoll® ND.Band		✓	✓	✓	✓						
	Ampacoll® ND Duo		✓	✓	✓	✓						
Sleeves	Ampacoll® Elektro and Install		✓	✓	✓			✓	✓	✓	✓	✓

This information constitutes recommendations for optimum work results. Please ensure that you take note of the relevant product data sheets. Ampack will be happy to answer any questions you might have. Based on our experience and the recommendations given in the standards, mechanical protection should be used in the connection area. In many cases this facilitates the application of the interior lining. In order to ensure the optimum adhesion to guarantee the long-term wind and airtightness of the layers,

	edge connections of the membranes to... e.g. panel materials																			Penetrations of		
Sisalex® 514 / 518 , vapour barrier	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Sisalex® 871 , radon barrier	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ampatex® SB 130 / Solero , formwork membrane	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Ampatex® LDA 0.02 plus , vapour check for renovations	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Polyethylene foils	✓ ²	✓ ²	✓ ²	✓ ²	✓ ²	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Wood, planed, dry, dust-free	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Raw wood	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Soft wood fibre board	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Medium-hard/medium density fibre board	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Hard wood fibre board	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
OSB (sanded and un-sanded)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Chipboard	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Cement-bonded chipboard	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Gypsum wall board	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Gypsum fibre board	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rigid foam, cellular glass insulation	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Smooth, dust-free concrete	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Rough, mortar, plaster, etc.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Dust-free brickwork and porous concrete	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Grouting, mortar, plaster, etc.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Metals (aluminium, steel, etc.)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
PE components (e.g. cladding)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
PVC components (e.g. windows)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Bitumen, sand or slate-surfaced strips, EPDM strips	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Vapour pipes, electrical conduits, cables	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Wood (rafters, purlins, etc.)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Chimneys, ventilation pipes (steel)	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Blow and installation openings	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

the surfaces to be bonded must be clean, dry and free from any dust, ice or grease. For production reasons, release agents are used on certain surfaces (e.g. ready-mixed and monolithic concrete, OSB panels, galvanised metal, etc.). In cases of doubt use a primer or undertake your own adhesion tests. Ongoing natural weathering or permanent moisture can damage the adhesive or make it unusable.

General terms and conditions of business, Ampack AG

1. General

- a) The quotations, deliveries and services of Ampack AG are provided exclusively on the basis of these Terms and Conditions of Business. It will be assumed that these Terms and Conditions of Business have been accepted when an order is placed. Any deviating Terms and Conditions imposed by the customer will be rejected, unless otherwise agreed in writing. Ampack AG's General Terms and Conditions of Business apply to dealers and other customers who are not tradespeople.
- b) Written confirmation will be required in each case for any deletion or revision to the General Terms and Conditions of Business.
- c) Verbal assurances from Ampack AG will only become valid when they are confirmed in writing and undersigned.
- d) Quotations are non-binding and subject to confirmation. The contract between Ampack AG and the customer only comes into force when the order is accepted by Ampack AG. Ampack AG will either accept the order by issuing an order confirmation or by delivering the ordered goods.

2. Designs and technical documents

Brochures and catalogues are non-binding. Information given in designs and technical documents are only binding if they have been expressly guaranteed. Ampack AG retains all rights to the designs and technical documents it has provided. If no order is awarded, the designs relating to the quotation must be returned to Ampack AG immediately.

3. Prices

- a) The prices are quoted net, in Euro, ex-works, unpacked, excluding Value added Tax (VAT) and other duties, unless otherwise agreed in writing. Packaging, freight, carriage and any further costs will be invoiced separately.

4. Payment terms

- a) The purchase price must be paid net upon separate agreement.
- b) The agreed payment dates must be met by the customer, even if transport, delivery, installation or acceptance has been delayed or prevented for reasons that are not the responsibility of Ampack AG, or if unimportant parts are missing, or if it becomes clear that additional work is necessary, as long as this does make it impossible to use the delivered goods. The customer does not have the right to unilaterally curtail, offset or hold back payments as a result of complaints, claims or un-recognised counter-claims. This also applies in particular if it becomes clear that additional work is required on the delivered goods.
- c) If the customer is in arrears with an agreed payment, Ampack AG has the right to cease carrying out the contract, or to retain goods that are ready for delivery, without any restriction of its statutory rights and without the customer having the right to demand compensation.
- d) If the customer does not adhere to the agreed payment dates, he must, without notice being given, pay interest from the time the payment is due, at a rate of 4% over the rate charged by the St.Gallen Cantonal Bank for 1st new mortgages on residential properties. The customer must also pay the costs of advice and collection. The right to compensation for damages is retained. In addition, Ampack AG also has the right to withdraw from contracts already confirmed, without the customer having the right to claim compensation. If the customer is longer than two weeks late with a payment or provision of an agreed security, all the remaining amount will then become payable.

5. Delivery

- a) Delivery will be made on the date requested by the customer whenever possible. Delivery periods and dates notified/agreed will be maintained whenever possible, but are not binding unless Ampack AG has provided assurance to the contrary in writing. Delays in delivery do not provide reasons for withdrawal or compensation for the customer.
- b) The delivery period begins as soon as the contract has been concluded, the necessary technical documentation from the customer has arrived at Ampack AG, the agreed payments and securities have been provided and the necessary official permits have been awarded. The delivery period has been maintained if the goods have arrived with the customer before the end of the period. The delivery period will be extended accordingly if the delivery period is not maintained due to circumstances such as epidemics, natural events, mobilisation, war, insurrection, employment conflicts, boycotts, accidents, significant interruptions to operations or official measures. The delivery period will also be extended if the customer makes changes to the order after it has been awarded, or is late carrying out his statutory obligations, particularly if he does not deliver the necessary documents in good time, does not provide the agreed payments or securities or is late carrying out work that he must undertake.
- c) If there is a delay in acceptance, the customer has a duty to compensate Ampack AG for any resulting damages. In such cases, Ampack AG has the right to deposit the purchased item at the cost and risk of the customer or to withdraw from the contract, with compensation from the customer for the damages thus suffered by Ampack AG. In particular, delay in acceptance applies if the customer unlawfully refuses to accept the purchased item because of delays in delivery.

6. Packaging

The packaging will not be taken back.

7. Unpaid advice

Any unpaid technical advice is provided to the best of our knowledge, but excludes any pre-contract or contractual obligations. Ampack AG does not accept any responsibility for this advice, particularly for the correctness of the content of the advice.

8. Transfer of risk and insurance

The risk is transferred to the customer at the time of delivery at the latest. This also applies in the case of partial deliveries, or if Ampack AG has taken responsibility for other costs, e.g. despatch costs, or carriage and installation.

9. Place of fulfilment

The place of fulfilment for all the contractual services is Rorschach/Switzerland, unless otherwise agreed.

10. Acceptance

The customer must check the goods and the associated delivery papers immediately upon receipt. Any claims regarding uncorrected defects (differences of quantity/damage) will only be accepted within 24 hours, or within 6 days in the case of hidden defects.

11. Claims for defects/Guarantee

- a) The guarantee period lasts for 6 months from delivery to the customer. The guarantee from Ampack AG depends on the fulfilment by the customer of the agreed payment conditions by the agreed times.
- b) Ampack AG has a duty to correct or replace, at its own decision and as quickly as possible, the delivery or any part of the delivery that is proven to be damaged or unusable as a result of defective material or implementation, at the written request of the customer. The right to cancellation or reduction of the sale is excluded. If a delivery is still affected by defects, despite replacement delivery or corrective work, Ampack AG can withdraw the defective delivery and repay the payments received. Material that has been replaced will remain the property of Ampack AG. The guarantee period (Clause 11 above) will not be extended as a result of individual correction work or replacement deliveries.
- c) The guarantee and liability provisions exclude damages that can not be proved to be the result of poor material from Ampack AG or defective workmanship, but might for example be the result of normal wear and tear, defective maintenance, neglect of the instructions for use, excessive stress, unsuitable operational methods, construction or installation work not carried out by Ampack AG or other reasons for which Ampack AG is not responsible.
- d) The only guaranteed characteristics are those specified as such in the specifications.

12. Consequential damages

The entitlements of the customer to the guarantee and liability provisions are definitively regulated by these Terms and Conditions. Subject to the obligatory statutory provisions, the customer has no contractual or non-contractual entitlements to compensation for damages such as loss of production, loss of benefits, loss of contracts, loss of earnings or other direct or indirect damages.

13. Retention of ownership

- a) The purchased goods will remain the property of Ampack AG until full payment of the purchase price, including interest and any other costs has been made, and Ampack AG will be empowered by the customer to register retention of ownership in accordance with Art. 715 ZGB (the Swiss Civil Code).
- b) The customer may not sell or pledge, lend or hire out the purchased goods until full payment of the purchase price, including interest and any other costs has been made. In addition, the customer has a duty not to remove the purchase goods from his warehouse and/or his national territory without the express written permission of Ampack AG. If any pledge, retention or arrest should occur, the customer must refer to the retention of the right of ownership and advise Ampack AG immediately.
- c) The customer has a duty to collaborate at his own cost with any necessary measures to protect the property of Ampack AG.
- d) During the period of retention of ownership, Ampack AG has the right to conclude an insurance policy for its own benefit, at the cost of the customer, to cover all the risks that come into consideration.

14. Declaration of consent under data protection law

Ampack AG processes data on the customer (incl. company name, address, personal details of the contacts within the company and other business-related data) and data on the customer's activities (incl. orders and complaints) in the context of the business relationship and for marketing purposes. Data processing includes the collection, storage, use, transmission, disclosure and deletion of data. These are performed with all due care and in accordance with Swiss data protection rules. By placing an order, the customer agrees that the customer data obtained by Ampack AG may be used directly and/or indirectly in the context of the business relationship and for marketing purposes, and may be transmitted and disclosed to business partners of Ampack AG (e.g. suppliers) for the same purposes. The customer expressly agrees that the data will also be transmitted to and processed in countries where laws regarding the processing of personal information may be less stringent than those of Switzerland. The customer's consent is given voluntarily and the customer has the right to revoke the consent to receive advertising at any time. The remaining data is required to be processed for business purposes within the context of the business relationship (including disclosure to third parties).

15. Place of jurisdiction / Applicable law

- a) The sole place of jurisdiction for any disputes arising from the relationship between the relevant parties is Rorschach/Switzerland. At its own wish, Ampack AG is also entitled to lodge claims against the customer at the customer's headquarters.
- b) The legal relationship is subject to Swiss law. The validity of the United Nations Convention on Contracts for the International Sale of Goods dated 1st April 1980 (the Vienna Sale of Goods law) is excluded. In the event of any matter of interpretation or any other disagreement, the German language version of these Terms and Conditions are definitive.

CH-Rorschach, January 2009

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For complete protection of the building shell

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